

Takulandirani ku netiweki yaikulu ya alimi a biogas!



Pezani phindu lochulu ka kuchokera ku
biodigester yanu!

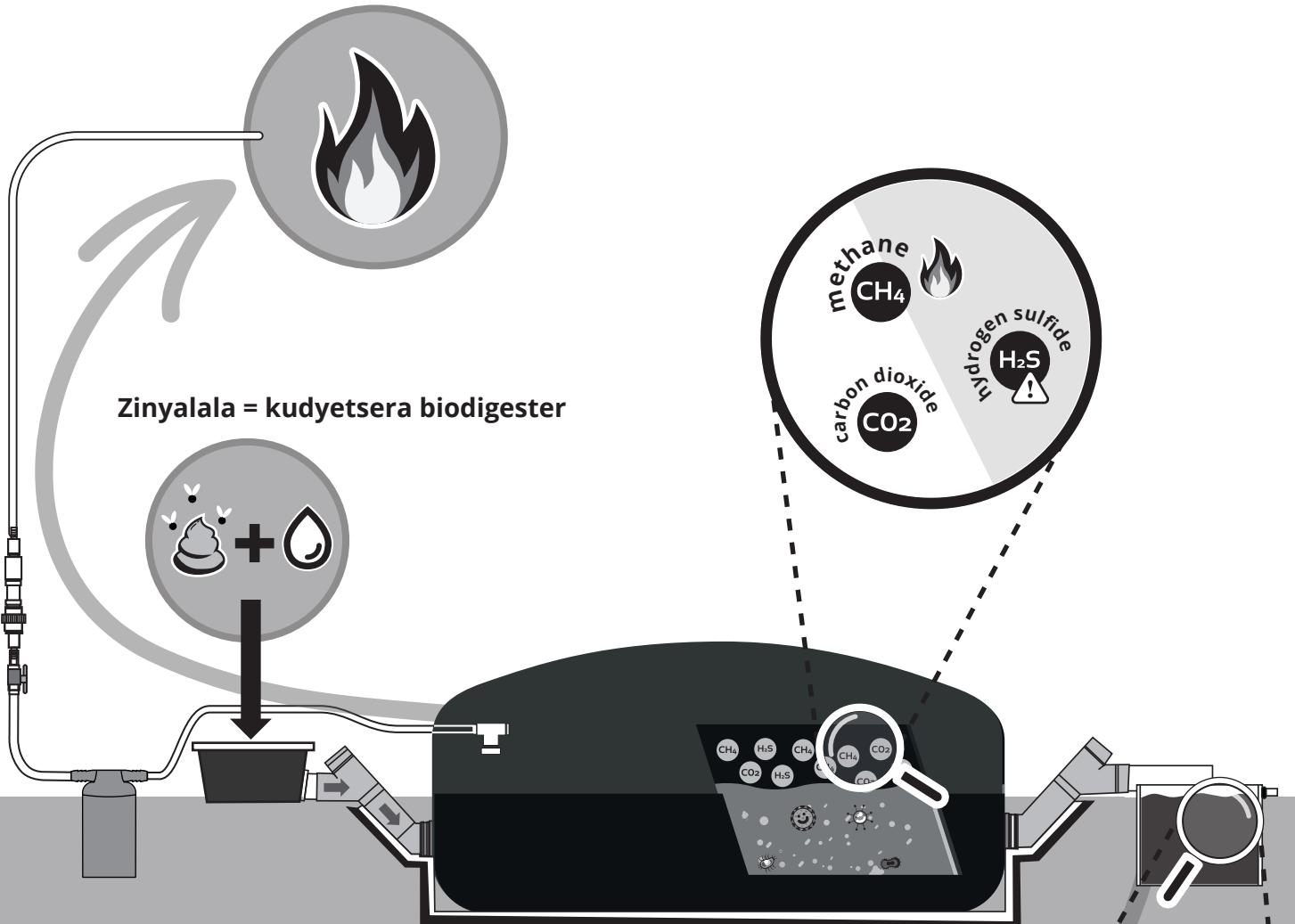
BUKU LA MALANGIZO OGWIRITSAA NTCHITO

 **SISTEMA.bio**[®]
CREATING VALUE FROM WASTE


EcoGen

Kuyivetsetsa bwino biodigester yanu

Mphamvu = Biogas



Michere yopezeka m'nthaka =
feteleza wamadzi



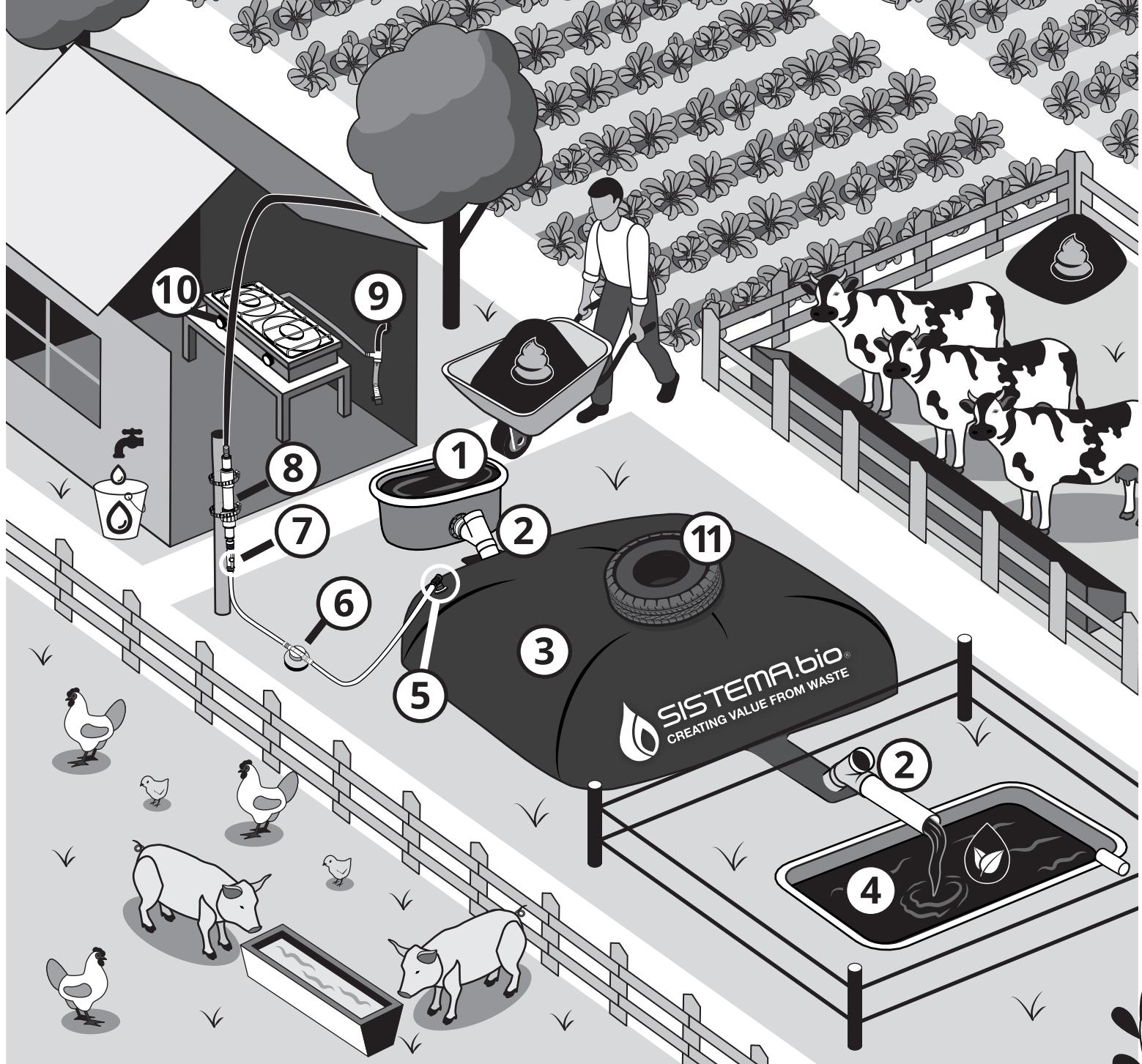
Mlozera mawu

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Mawu opita kwa matekinishani ndi ochititsa maphunziro:

- Pa tsiku lakulumikiza, phunzitsani wogwiritsa ntchito zam'kati zopezeka pa tsamba 3 kufika pa 13.
- Pa tsiku lakutsegulira, phunzitsani wogwiritsa ntchito zam'kati za buku lonse.

Biodigester woikidwa



Dziwani zinthu zanu zofunikira poika biodigester

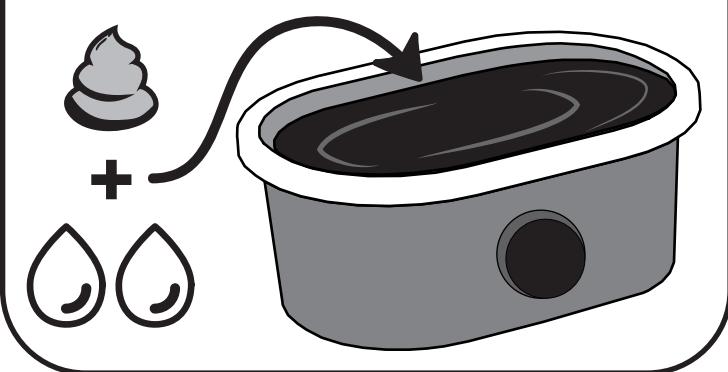
- 1. Thanki yodyetsera
- 2. Paipi yolowetsa ndi kutulutsa zinthu
- 3. Thanki
- 4. Thanki yafeteleza wamadzi
- 5. Kotulukira biogas
- 6. Popumira mpweya
- 7. Chotchinga cholekanitsa
- 8. Filuta ya biogas
- 9. Msapha wamadzi
- 10. BioSitovu
- 11. Chinthus cholemera

Dziwani izi: Zinthu zikhoza kusiyana malinga ndi kuchigawo komanso kumalo komwe chitukuko ichi chikuchitikira.



Magawo a Biogester ogwira ntchito

1 Thanki yodyetserera: Thanki yolimba kwambiri, yosakanizira ndowe ndi madzi imathandizanso kupeza ndi kuchotsa zinthu zosayenera.

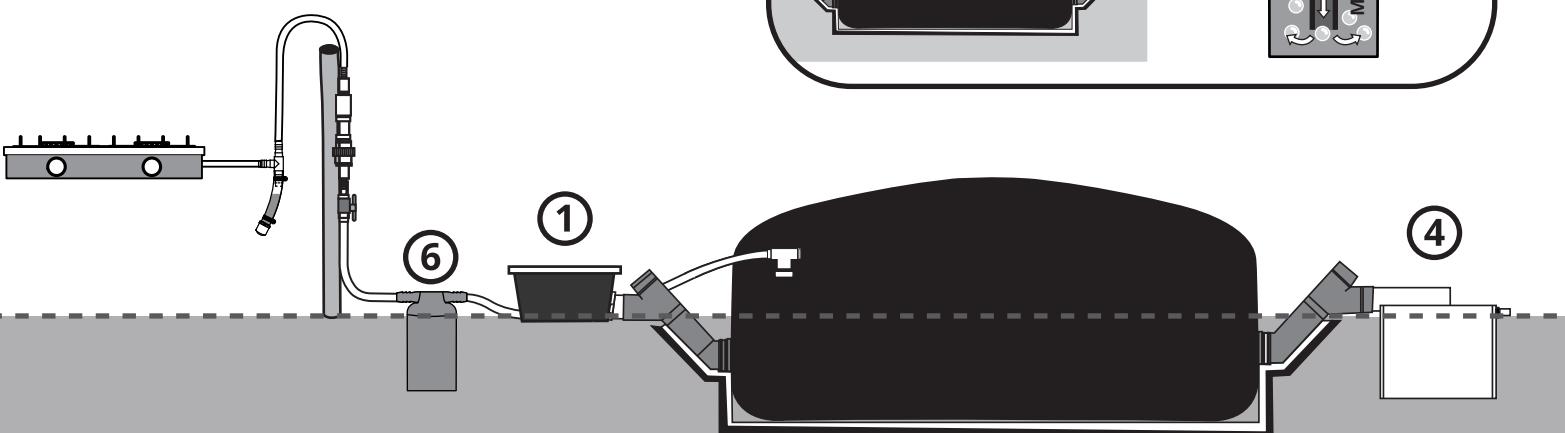


4 Thanki yafeteleza wamadzi: Imakulolani kusungiramo feteleza wanu wamadzi musanayambe kumugwiritsa ntchito!



DZIWANI IZI: Zinthu zonsezi zimafunika kumagwirabe ntchito komanso kuzikonza mwapafipafupi monga zafotokozeredwa mu buku!

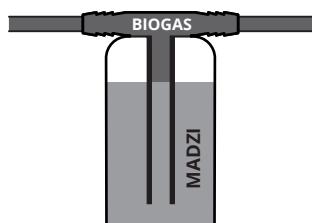
Zinthu zikhoza kusiyana malinga ndi kuchigawo komanso kumalo komwe chitukuko ichi chikuchitikira.



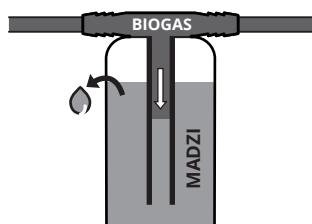
6 Popumira mpweya (PVR): Imathandiza kuti mpweya uzikhala wochuluka pa mlingo woyenera mu biogester pogwiritsa ntchito madzi kuti azichepetsa mpweya.



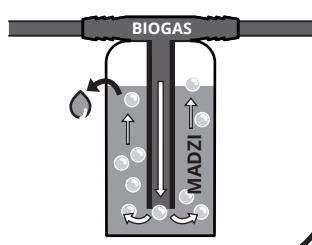
a. MPWEYA WOCHEPA



b. MPWEYA WOWONJEZERA

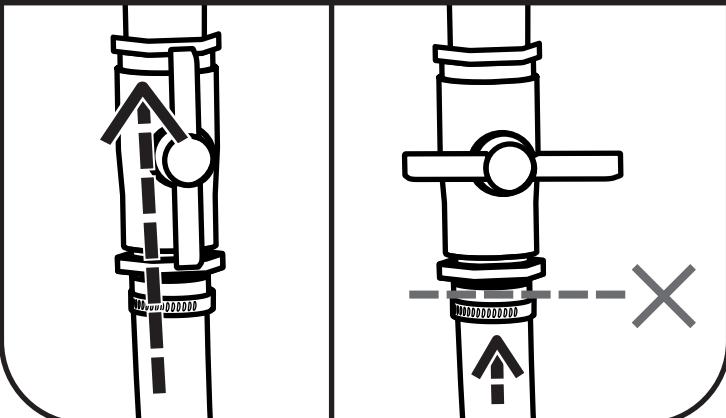


c. MPWEYA WAMBIRI

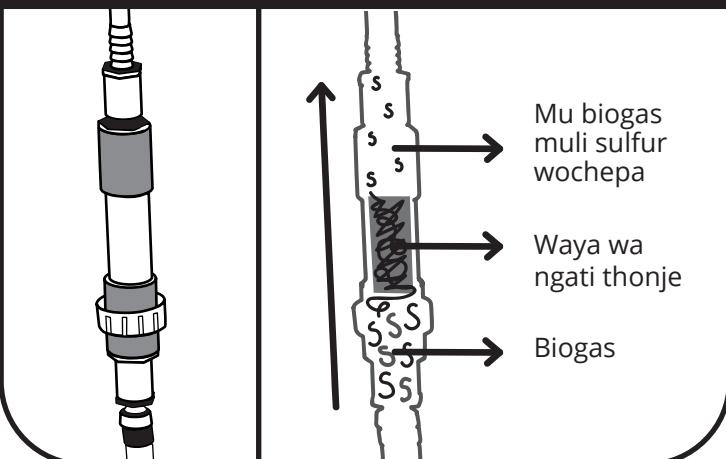




- 7 **Chotchinga cholekanitsa:** Chimakulolani kutseka ndi kuimtsa kayendedewa ka biogas.



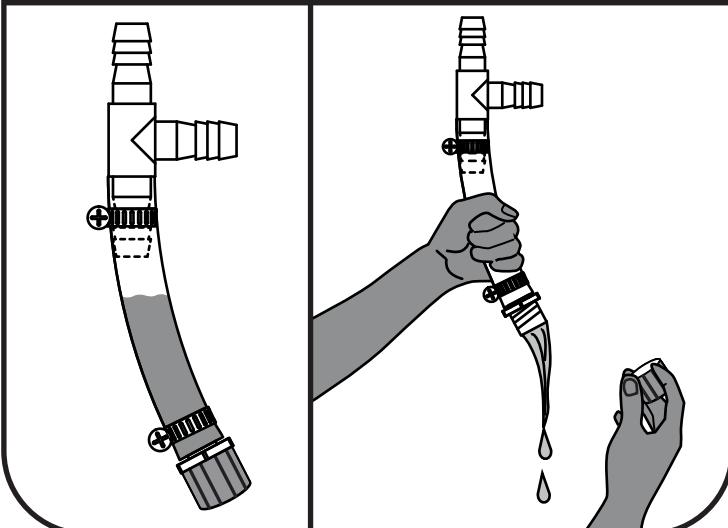
- 8 **Filuta ya biogas:** Rimachepetsa kununkha kwa sulphur wokhala mu biogas. Zimalalikitsa umoyo wa zipangizo zonse zitsulo zogwira ntchito mu biogas.



DZIWANI IZI: Zinthu zonsezi zimafunika kumagwirabe ntchito komanso kuzikonza mwapafupipupi monga zafotokozeredwa mu buku!

Zinthu zikhoza kusiyana malinga ndi kuchigawo komanso kumalo ko-mwe chitukuko ichi chikuchitikira.

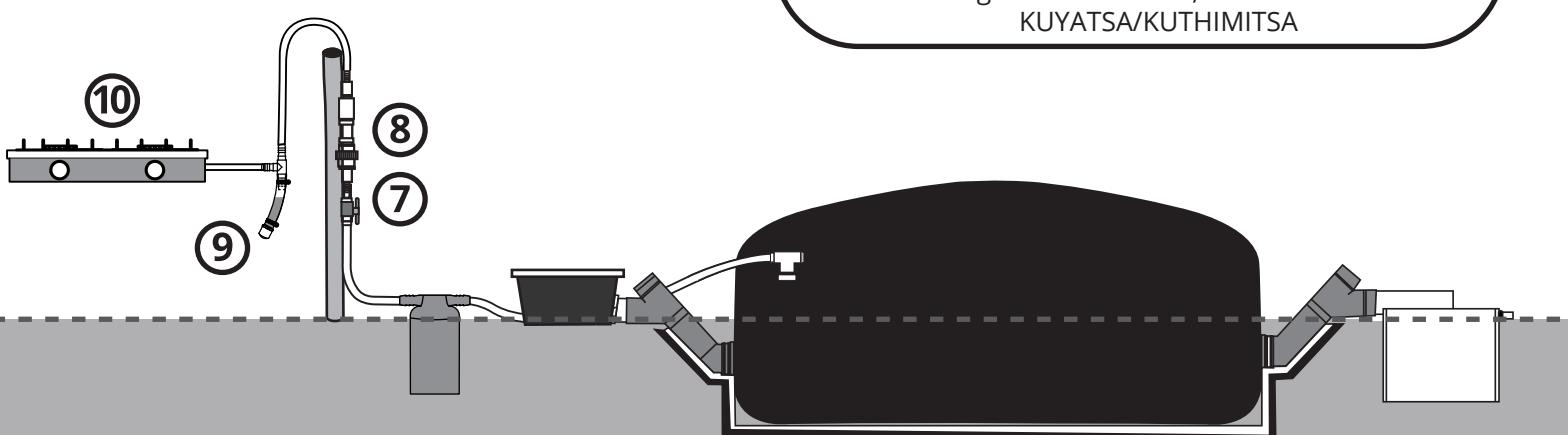
- 9 **Msampha wa madzi:** Pamene kwazizira, madzi mu biogas amakhala pamodzi ndipo amatengedwa mu msampha wa madzi.



- 10 **BioStove:** Chipangizochi chimaikidwa mu bokosi pamodzi ndi zipangizo zina zonse.



*Ngati zili zofunikira, kanikizani ndi KUYATSA/KUTHIMITSA





Kupewa ngozi

Biodigester

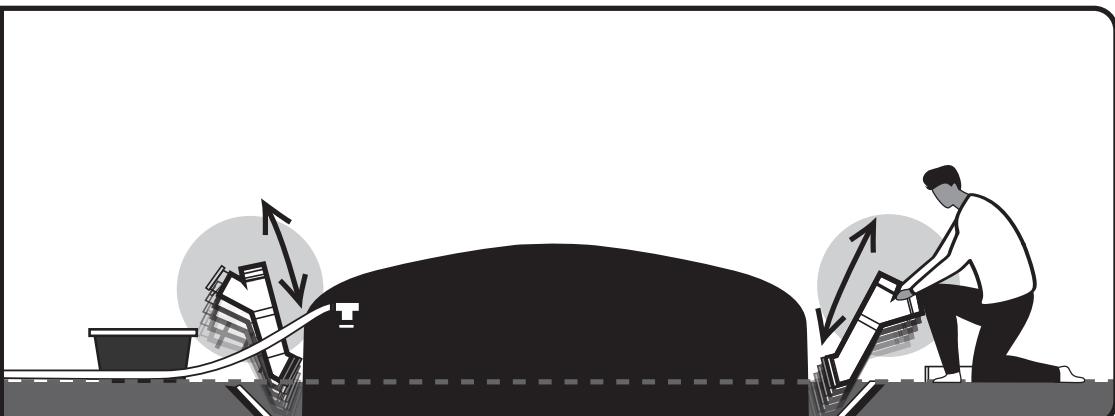
SISTEMA.bio
CREATING VALUE FROM WASTE



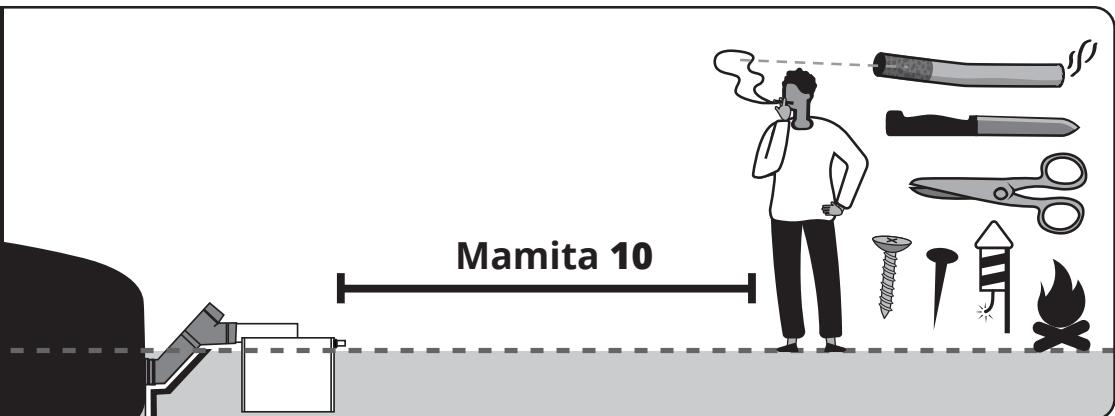
MUSALOLE
ana kukhala okha
pafupi ndi digester,
OSALUMPHIRA
kapena
KUTHAMANGA
pa digester.



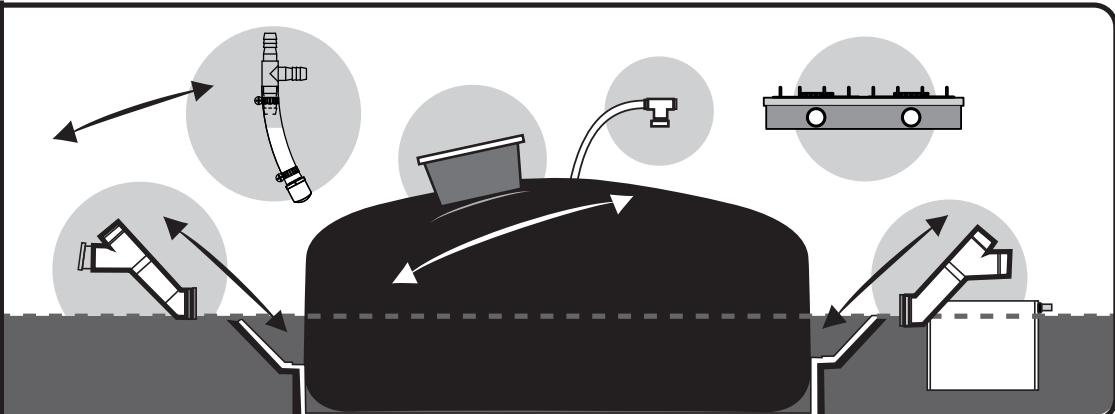
MUSAKOKE,
kunyamula kapena
kukweza mlingo
wa mapaipi **olowa**
kapena **kutuluka**
mu digester.

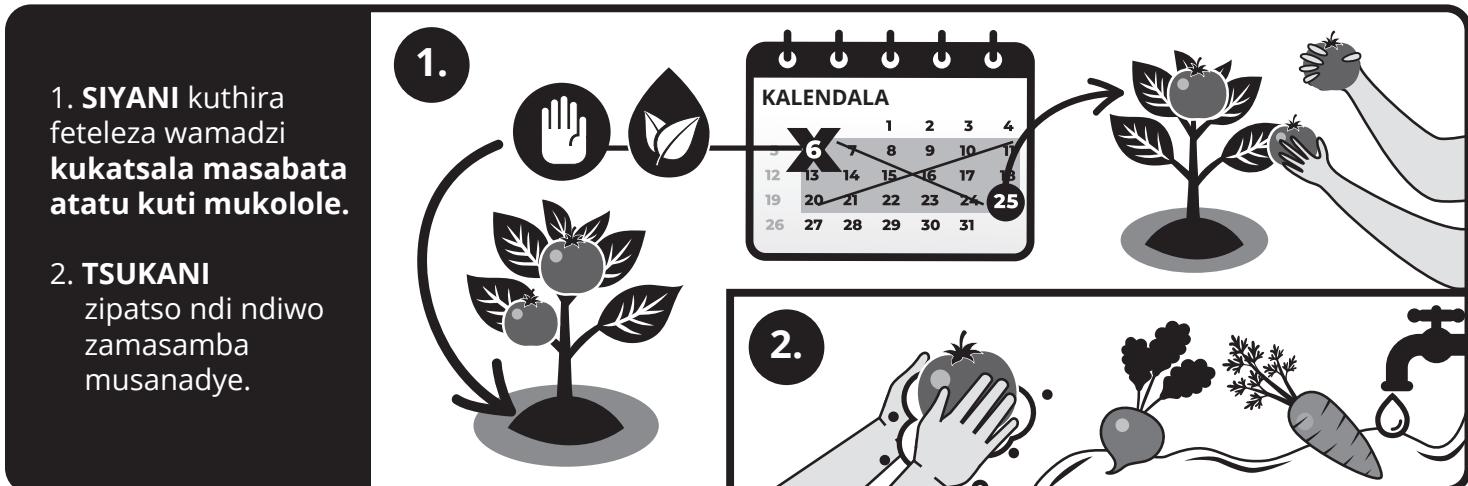
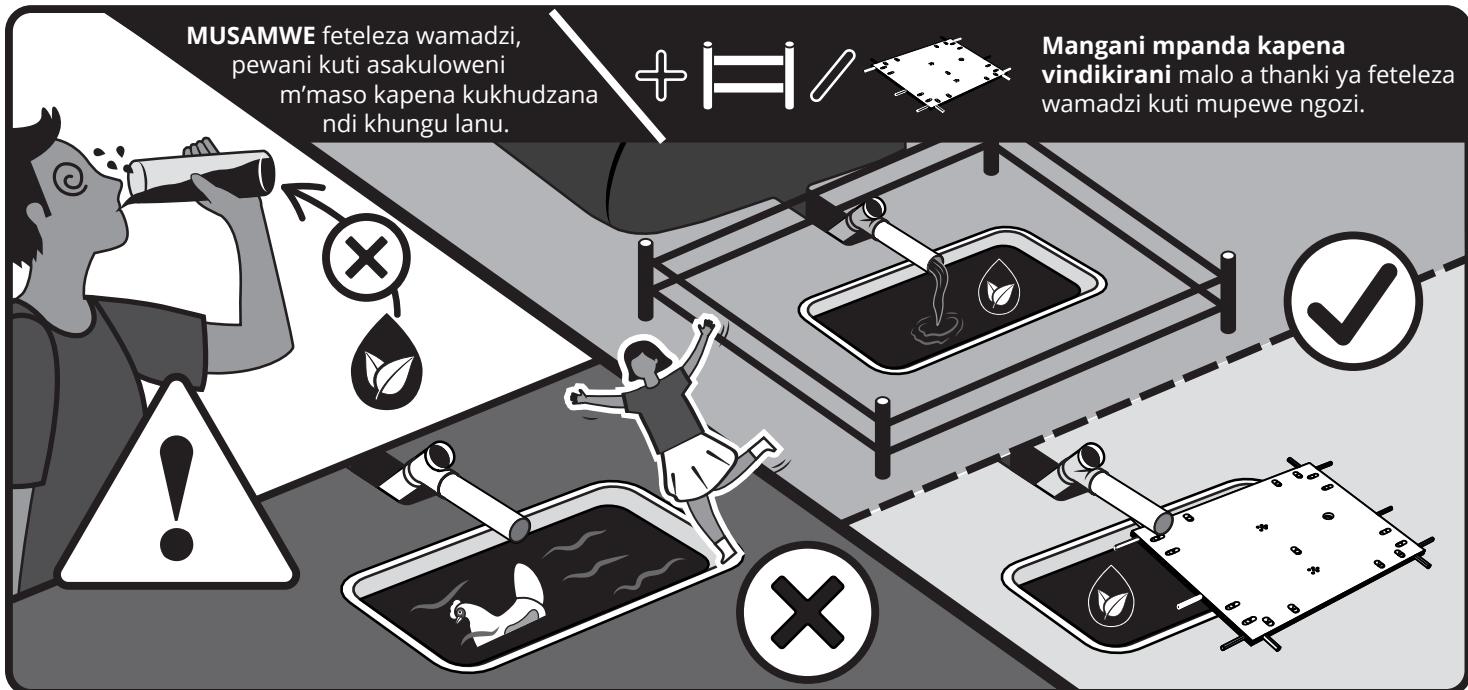


MUSASUTE
fodya, kugwiritsa
ntchito zinthu
zakuthwa kapena
kuyatsa moto
pafupi ndi malo a
biodigester.



MUSASINTHE
malo a zinthu za mu
biogas.

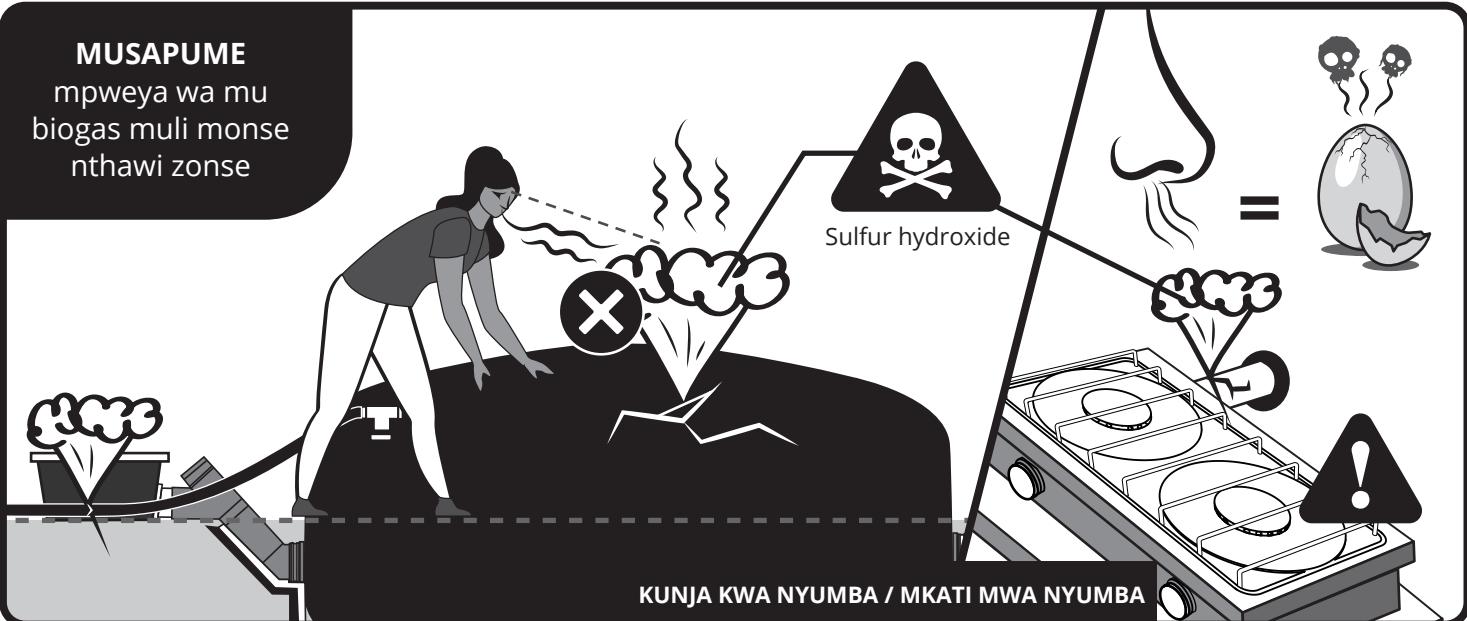






MUSAPUME

mpweya wa mu
biogas muli monse
nthawi zonse

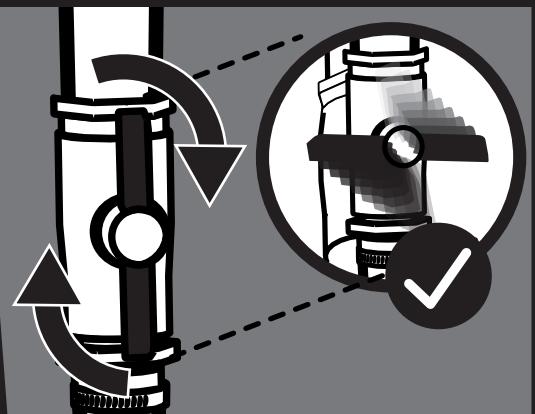


KUNJA KWA NYUMBA / MKATI MWA NYUMBA

1. Kudontha kwa biogas
kumanunkha mofanana
ndi **MAZIRA OWOLA**.

2. Mukangopeza pomwe gasi
akutaika m'nyumba, **TULUKANIMO**
chifukwa pali **chiopsezochotimoto ukhoza kubuka**.

3. TSEKANI chotchinga
cholekanitsa kuti MUIMITSE
kayendedewa ka biogas.



4. LOLANI KUTI MPWEYA
ulowe m'nyumba kuti gasi
uchotsedwe.

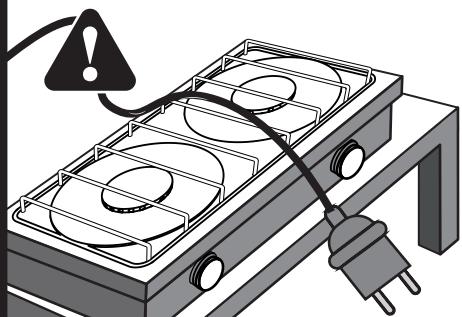
5. PEZANI ndi
KUKONZA malo
omwe gasi akutaika.

6. ITANITSANI thandizo.





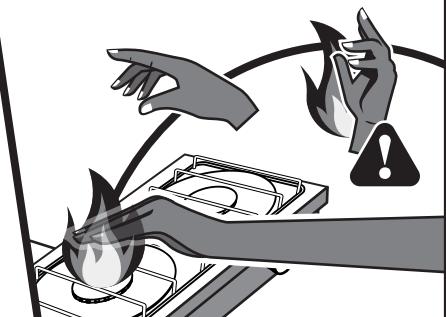
MUSALOLE kuti mawaya ena alionse kapena molumikizana zidutse pamwamba pa sitovu. Ikani BioStove pamalo abwino komanso okhazikika.



MUSAIKE makatani kapena zinthu zina zilizonse zogwira moto pafupi ndi moto.



SAMALANI pomwe mukugwiritsa ntchito BioStove. Pali chiopsezoo choti munthu akhoza kupsa ndi moto.

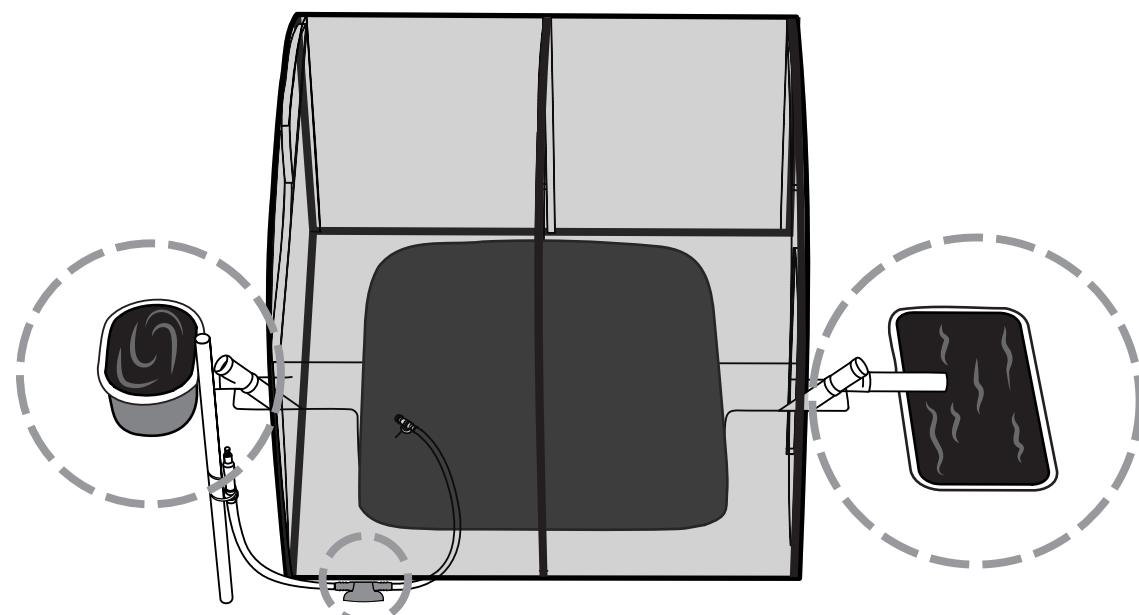


MUSALUMIKIZE BioStove ku gasi wina kupatulako ku biodigester.



MUSALUMIKIZE paipi ya biogas ku sitovu ya gasi **wachilengedwe**.

NGATI BIODIGESTER YAVIDWA MU GREENHOUSE,
popumira mpweya ndi thank i yafeteleza wamadzi ziyenera kuikidwa **kunja** kwa greenhouse. Musanalowe mu greenhouse, onesetsani kuti muli mpweya wambiri.





Kulumikiza biodigester



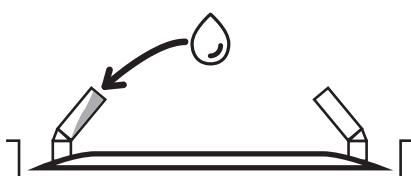
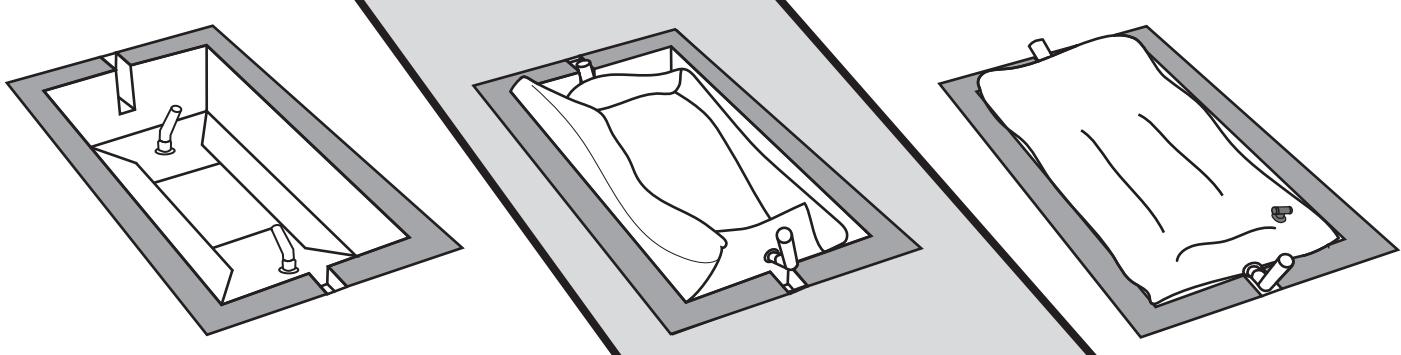
Gwiritsani ntchito
QR KHODI kuti
muwonere
makanema a momwe
mungalumikizire
digester yanu kuti
iyambe kugwira
ntchito.



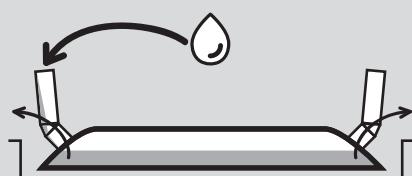
SITEPE 1 Thirani madzi mu thanki kufikira atafika polowera ndi
potulukira.



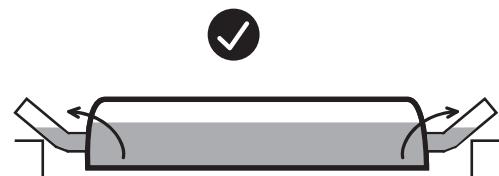
15



Kuikamo = 0%



Kuikamo = KUKUCHITIKA



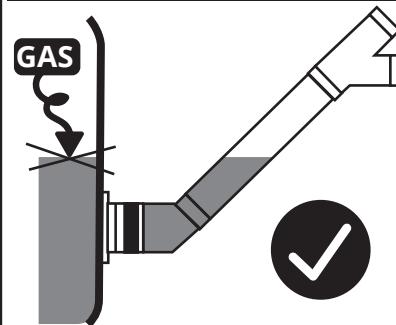
Kuikamo = 100%



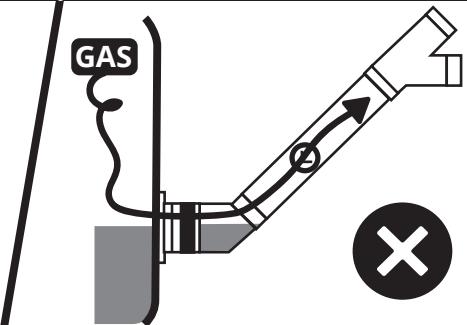
Muyeso wa madzi ofunikira
kuika mu biodigester.

	m3	malita
Sistema 6	3	3,000
Sistema 8	4	4,000
Sistema 12	6	6,000
Sistema 16	8	8,000
Sistema 20	10	10,000
Sistema 30	15	15,000
Sistema 40	20	20,000

Silu yabwino ya hydrolic: gasi
ali mkati mwa thanki.



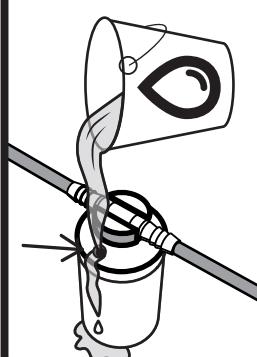
Palibe hydrolic silu: gasi
akhoza kumatuluka.





SITEPE 2

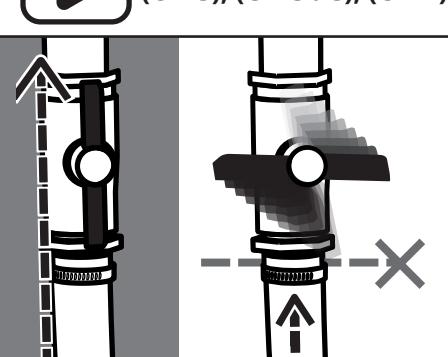
Zadzani PRV ndi madzi.



SITEPE 3 Tsekani paipi ya gasi.



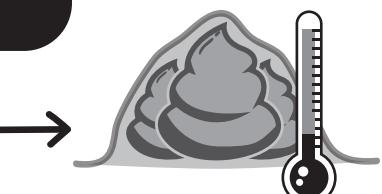
(OM3), (OM3bis), (OM4)



SITEPE 4 Kudyetsera koyamba.



Zimayenera kugwiritsa ntchito manyowa a ng'ombe pa kudyetsera koyamba.



Kusunga mulu wa manyowa wovindikiridwa ndi lona kwa masiku 10/15 musanadyetsere koyamba zidzathandiza kuti manyowa ayambe kuphikana mwachangu muthanki

Wonjezani **feteleza wamadzi** (wodziwikanso kuti **digestate kapena bio slurry**) wochokera mu thanki kuti muchepetse nthawi yoyambitsira.



SITEPE 4



Manyowa a ng'ombe
Kudyetsera koyamba -
L kapena Kg



	Kutenthera >23 °C	Muyeso wa kutenthera 15 kufikira 23 °C	Muyeso wa kuzizira kwa 12 kufika 15 °C	Kutenthera >23 °C	Muyeso wa kutenthera 15 kufikira 23 °C	Muyeso wa kuzizira kwa 12 kufika 15 °C
Sistema 6	450	350	250	23	18	13
Sistema 8	650	500	350	33	25	18
Sistema 12	900	650	450	45	33	23
Sistema 16	1300	1000	650	65	50	33
Sistema 20	1800	1350	900	90	68	45
Sistema 30	2600	2000	1350	130	100	68
Sistema 40	3500	2650	1800	175	133	90

NTHAWI ZONSE
SUNGUNULANI
1 gavo limodzi la
ndowe za ng'ombe ndi
magawo awiri a madzi



*DZIWANI IZI: Pa mtundu wina uliwonse wa zinyalala, tekinishani wanu adzalemba malangizo pa tsamba 32 (kumapeto kwa buku lamangizo)

Chitsanzo:

SISTEMA 6
Nyengo
yotentha

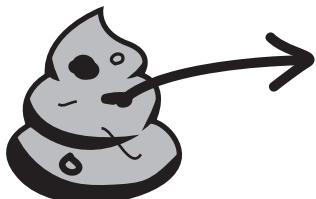


450L kapena kg
kapena
mabigili 23



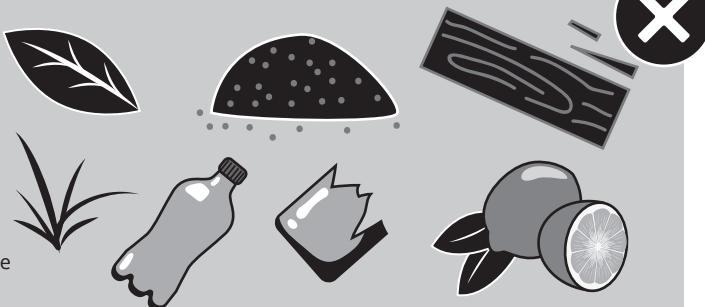
900L kapena Kg
kapena
mabigili 46

Musanadyetsere, onani ndi kusefa manyowa



CHOTSANI

- Mchenga, miyalá
- Udu, masamba, nsaza, mitengo, zikuni
- Dothi
- Mapulasitiki, zitsulo, magalasi
- Zipatso za mgulu la malalanje
- Mafuta ophikira, akhoza kubweretsa vuto pa kugwiridwe ntchito ka zipangizo





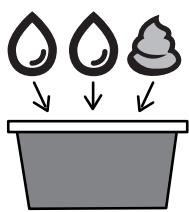
MADYETSEREDWE ndi manyowa a ziweto zoti **sipanadutse masiku 5**
zitalandira mankhwala a antivairo kapena antibayotiki.



<Masiku
osachepera 5
musanadyetsere



1. Sungunulani manyowa.
2. Sakanizani manyowa ndi madzi.
3. Dikirani kwa mphindi 5 kuti zikhazikike
4. Chotsani zoyandama zoyandama.
5. Dyetserani mu thanki.
6. Muzichotsa mwapafupipafupi zinthu zokhazikika monga miyala ndi mchenga.



1.



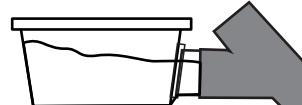
2.



3.



4.



5.



6.

*Zimenezi ziyenera kutsatidwa podyetsera koyamba komanso kwa masiku onse.



DIKIRANI KUTI
THANKI IFUFUME



NTHAWI YOFUFUMA:*

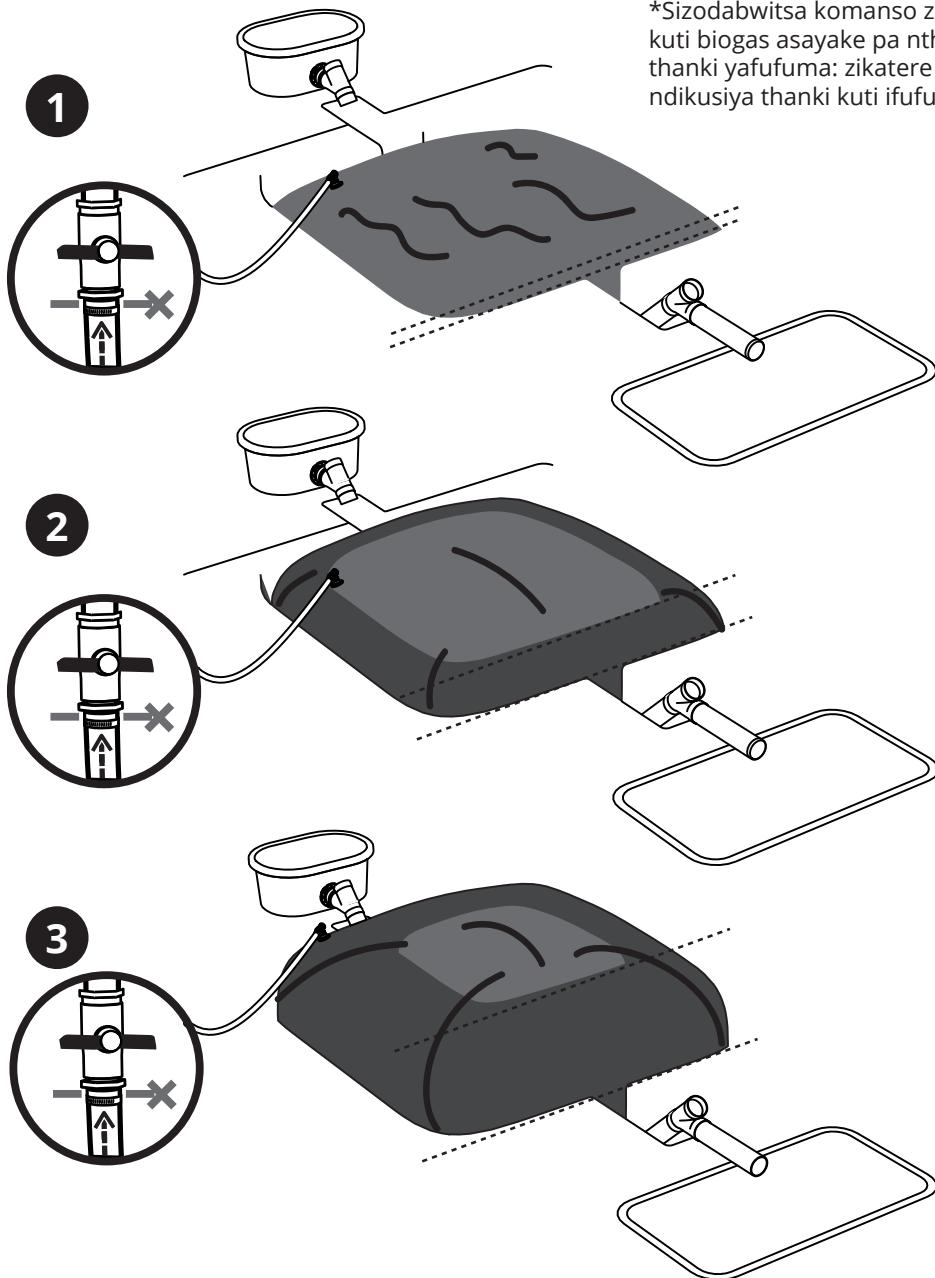
Kufikira ma sabata atatu mu nyengo yotentha



Ma sabata atatu kufika pa mwezi umodzi ndi hafu (1.5)
mu nyengo yotentha mwa pakatikati



Mwezi umodzi ndi hafu kufika pa miyezi iwiri ndi hafu
mu nyengo yozizira



*Sizodabwitsa komanso zimachitika kawirikawiri
kuti biogas asayake pa nthawi yoyamba pamene
thanki yafufuma: zikatere chotsanimo gasi
ndikusya thanki kuti ifufumenso.

DZIWANI: Zochitika pa tsiku la maphunziro a kagwiritsidwe kake ntchito komanso
kalumikizidwe zathera pamenepa.

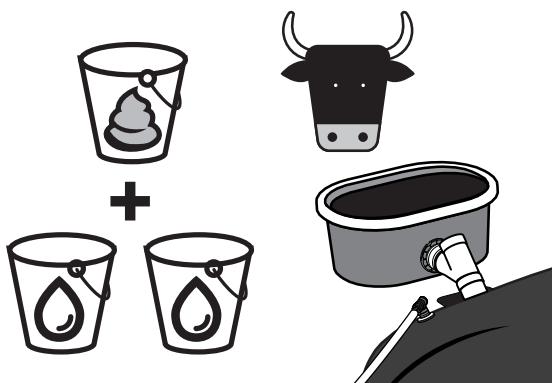


Mmene mungagwiritsire ntchito zipangizo zanu



Kusamalira digester yanu

KUDYETSERÄ. TSIKU LILILONSE muzidyetsera digester yanu ndi mlingo umodzi wa ndowe zang'ombe komanso milingo iwiri ya madzi.

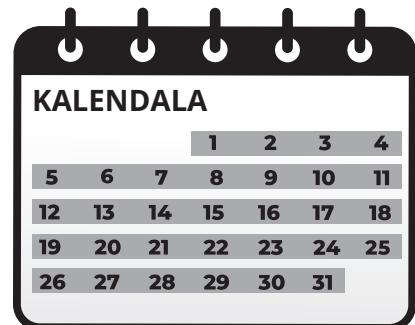


Kudyetsera tsiku lililonse*

*Onani ndondomeko
ya kadyetseredwe pa
tsamba 10

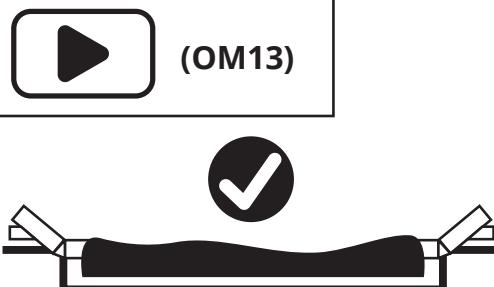


(OM8)



KUGUNUYUZA

Gunuzani kamodzi pa sabata

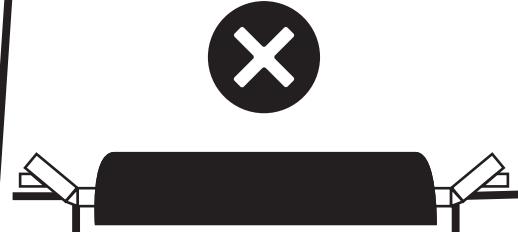


(OM13)



ngati YAPHWERA

MUSAGUNUYUZE



ngati YAFUFUMA

1

Chotsani chinthu
chilichonse
chakuthwa ku
nsapato poopetsa
kuwononga thanki



3

Gunuzani poyenda mwapang'onopang'ono pamwamba
pa biodigester ndi kumapondaponda.



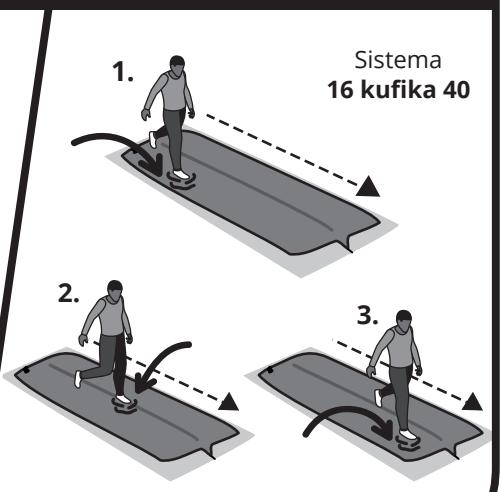
1.

Sistema
16 kufika 40



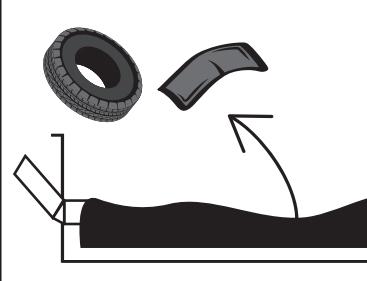
2.

3.



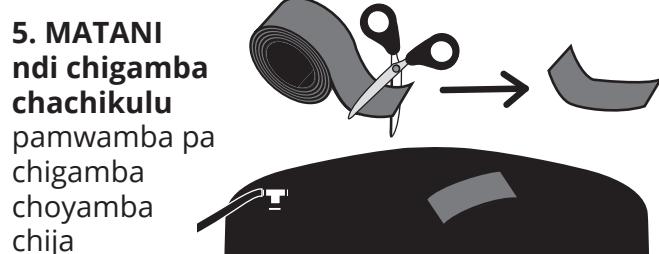
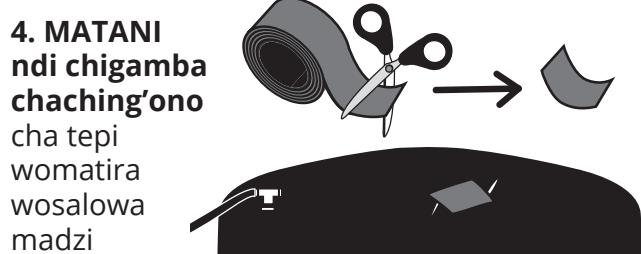
2

Chotsani zinthu
zolemera zoikidwa
pamwamba
pa thanki
musanayambe
kugunuya





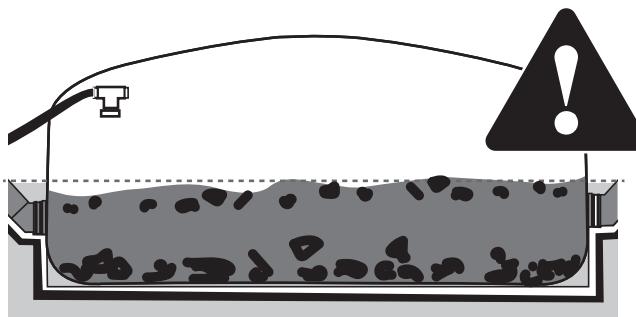
KUMATA LONA YOBOWOKA



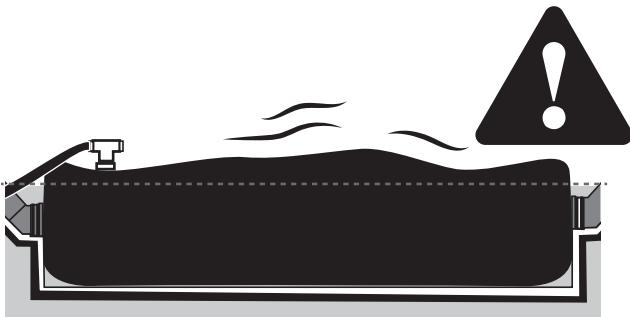
KUSAMALIRA KWA NTHAWI YAITALI

Pangafunike kuchotsa chilichonse muthanki ndi kuchuna zipangizo kuti ziyambirenso kugwira ntchito ngati:

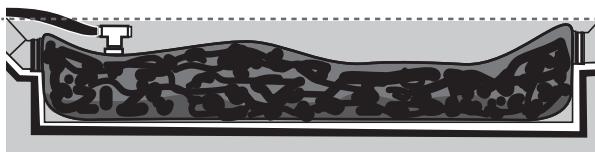
- Muli zinthu zolimba zokhalira mkati.



- Siinagunyuzidwe **kwa nthawi yaitali.**



- Simunaikidwe madzi okwanira. Digester idzakhala **yolemera kwambiri ngati mkati mwake muli chiphalaphala chosasungunuuka chovuta kuchigunyuza.**





Ndondomeko yake

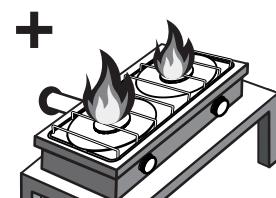
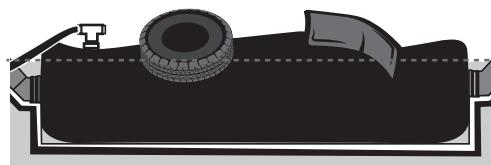
1. **Phwetsani** digester poika zinthu zolemera pamwamba pake. Kenako yatsani masitovu onse a BioStove kuti mugwiritsa ntchito biogas yemwe watsala mu digester.

2. **Gunyuzani** digester mwamphamvu.

3. **Chotsani** chiphalaphala chonse mu digester pogwiritsa ntchito pampu ya mainchesi atatu mpaka digester yo itaphwera n'kufika theka la kuzama kwa dzenje limene yaikidwamo.

4. **Gunyuzani** mwamphamvu.

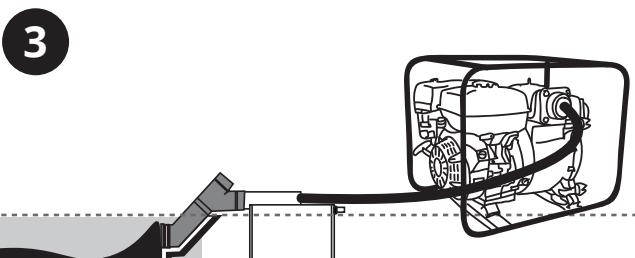
1



2



3



4



5. **Thiranimo** madzi mpaka idzadze.

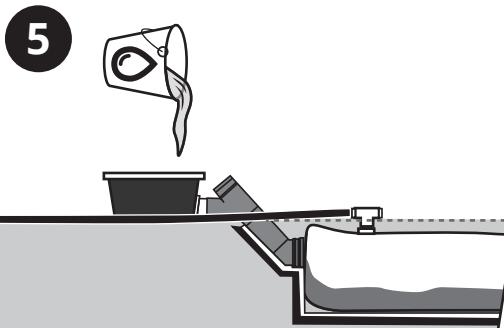
6. **Gunyuzani** mwamphamvu.

7. **Chotsani** chiphalaphala chonse mu digester kuti iphwere n'kufika theka la kuzama kwa dzenje limene yaikidwamo.

8. **Thiranimo** madzi mpaka idzadze.

9. Pitirizani ndi kuyamba kudyetsera **koyamba!**

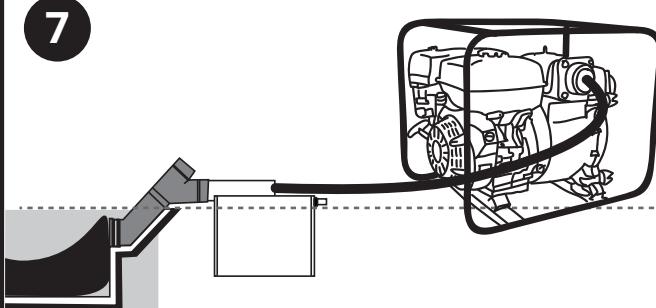
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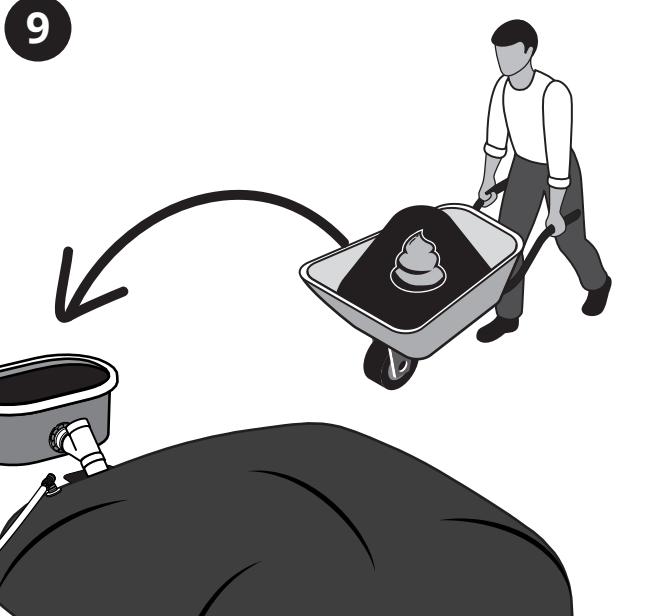
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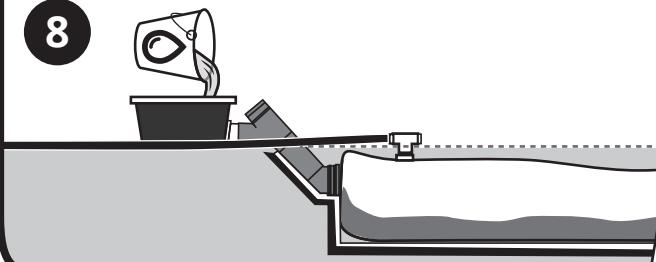
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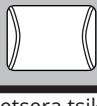
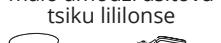
9



8



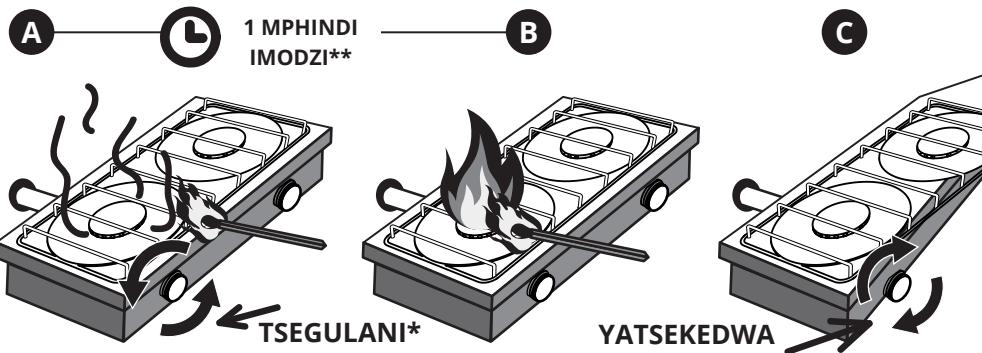
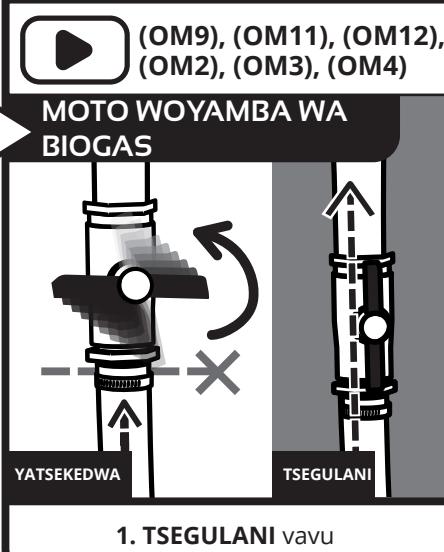


Kukula kwa digester		SIS 6	SIS 8	SIS 12	SIS 16	SIS 20	SIS 30	SIS 40
 Nyengo yotentha >23 °C	Kudyetsera tsiku ndi tsiku: manyowa a ng'ombe 	45 L kapena Kg pa tsiku	65 L kapena Kg pa tsiku	90 L kapena Kg pa tsiku	130 L kapena Kg pa tsiku	180 L kapena Kg pa tsiku	260 L kapena Kg pa tsiku	350 L kapena Kg pa tsiku
	Kuchuluka kwa biogasi wopangidwa pa tsiku 	2 m3 pa tsiku	2.4 m3 pa tsiku	3.3 m3 pa tsiku	4.8 m3 pa tsiku	6.7 m3 pa tsiku	9.6 m3 pa tsiku	12.9 m3 pa tsiku
	Nthawi yophikira pa malo amodzi asitovu tsiku lililonse 	Maola 3.4 pa tsiku	Maola 4.8 pa tsiku	Maola 6.6 pa tsiku	Maola 9.6 pa tsiku	Maola 13.4 pa tsiku	Maola 19.2 pa tsiku	Maola 25.8 pa tsiku
	Kuchuluka kwa feteleza wamadzi wopangidwa pa sabata 	0.9 m3 pa sabata	1.4 m3 pa sabata	1.9 m3 pa sabata	2.7 m3 pa sabata	3.8 m3 pa sabata	5.5 m3 pa sabata	7.4 m3 pa sabata
 Nyengo ya mwa pakatikati kuyambira 15 kulekezera 23 °C	Kudyetsera tsiku ndi tsiku: manyowa a ng'ombe 	35 L kapena Kg pa tsiku	50 L kapena Kg pa tsiku	65 L kapena Kg pa tsiku	100 L kapena Kg pa tsiku	135 L kapena Kg pa tsiku	200 L kapena Kg pa tsiku	265 L kapena Kg pa tsiku
	Kuchuluka kwa biogasi wopangidwa pa tsiku 	1.3 m3 pa tsiku	1.8 m3 pa tsiku	2.3 m3 pa tsiku	3.6 m3 pa tsiku	4.9 m3 pa tsiku	7.2 m3 pa tsiku	9.6 m3 pa tsiku
	Nthawi yophikira pa malo amodzi asitovu tsiku lililonse 	Maola 2.6 pa tsiku	Maola 3.6 pa tsiku	Maola 4.6 pa tsiku	Maola 7.2 pa tsiku	Maola 9.8 pa tsiku	Maola 14.4 pa tsiku	Maola 19.2 pa tsiku
	Kuchuluka kwa feteleza wamadzi wopangidwa pa sabata 	0.7 m3 pa sabata	1.1 m3 pa sabata	1.4 m3 pa sabata	2.1 m3 pa sabata	2.8 m3 pa sabata	4.2 m3 pa sabata	5.6 m3 pa sabata
 Nyengo Yozizira kuyambira 12 mpaka 15 °C	Kudyetsera tsiku ndi tsiku: manyowa a ng'ombe 	25 L kapena Kg pa tsiku	35 L kapena Kg pa tsiku	45 L kapena Kg pa tsiku	65 L kapena Kg pa tsiku	90 L kapena Kg pa tsiku	135 L kapena Kg pa tsiku	180 L kapena Kg pa tsiku
	Kuchuluka kwa biogasi wopangidwa pa tsiku 	0.8 m3 pa tsiku	1.2 m3 pa tsiku	1.5 m3 pa tsiku	2.2 m3 pa tsiku	3 m3 pa tsiku	4.5 m3 pa tsiku	6 m3 pa tsiku
	Nthawi yophikira pa malo amodzi asitovu tsiku lililonse 	Maola 1.6 pa tsiku	Maola 2.4 pa tsiku	Maola 3 pa tsiku	Maola 4.4 pa tsiku	Maola 6 pa tsiku	Maola 9 pa tsiku	Maola 12 pa tsiku
	Kuchuluka kwa feteleza wamadzi wopangidwa pa sabata 	0.5 m3 pa sabata	0.7 m3 pa sabata	0.9 m3 pa sabata	1.4 m3 pa sabata	1.9 m3 pa sabata	2.8 m3 pa sabata	3.8 m3 pa sabata



Kagwiritsidwe ntchito ka biogasi

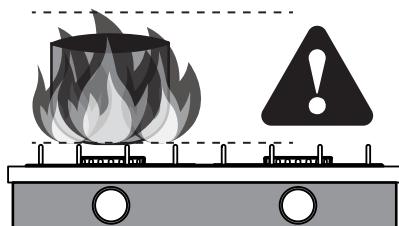
Muzigwirtsia ntchito mphamvu ya gasi amene mwapanga ndipo samalani paipi yanu ya biogas nthawi zonse!



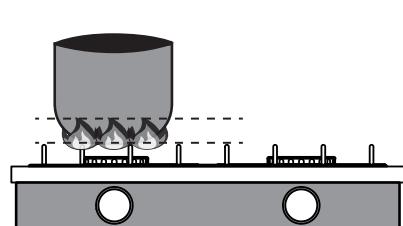
2. POTOKOLANI chogwirira kuti biogas atuluke (A) pomwe mukuyesa kumuyatsa ndi machesi. Pamene moto woyaka wa gasi ungafile pophikira, moto udzaoneka (B). **Nthawi zina zikhoza kutenga mphindi imodzi kuti moto uyake Kutu MUTSEKE, potokolerani kumanja (C).



MUSALOLE
kuti moto ukhale wambiri zedi.



ONETSETSANI
mwaika poto pakati penipeni pa moto wa sitovu.



IKANI ZINTHU ZOLEMERA PA THANKI KUTI MOTO UKHALE WAMPHAMVU

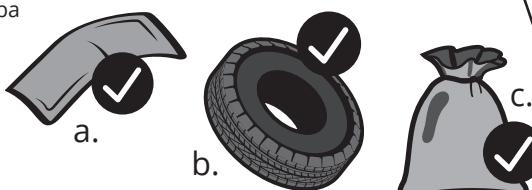
Ikani chinthu cholemera pamwamba pa thanki.

Gwiritsani ntchito chinthu chimodzi CHOKHA mwa zinthu zotsatirazi:

- Matumba olemera obwera ndi thanki ya biogas
- Matayala
- Matumba a mchenga

MUSAGWIRITSE ntchito zinthu zakuthwa zimene zingawononge thanki.

(TS5)



KUKUPUTA PAMALO OPHIKIRA

KALENDALA

Sabata iliyonse mpaka mwezi uliwonse
malinga ndi mmene zinthu zilili

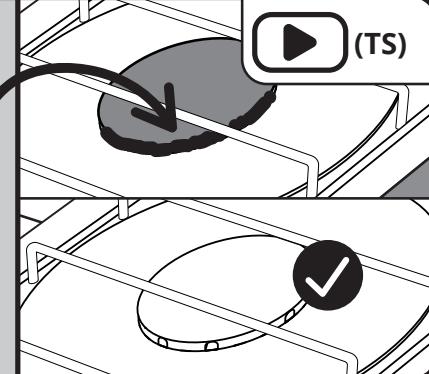
Gwiritsani ntchito

- bulashi
- madzi othira mandimu
- madzi asopo

Pukutani sitovu yophikira yanu ndipo muchotse zinthu zimene zatseka mabowo.



(TS)





► POPUMIRA MPWEYA

(OM2), (O&M1)

POPUMIRA MPWEYA (PRV) Podzadza: **Gasi** wasungidwa mu thanki

Tsekani popumira mphweya (PRV): **Gasi angathe kutuluka**

KALENDALA

	1	2	3	4		
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30	31	

KAWIRI PA SABATA, thirani madzi popumira mpweya mpaka adzadze

► ONANI PA MSAMPHA WA MADZI

KALENDALA

	1	2	3	4		
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30	31	

Kawiri pa sabata

Ngati mu msampha wa madzi ndi modzadza:

1. Tsekani zotsekera ndi kutsegulira za biogas
2. Chotsani madzi amene ali mu msampha wa madzi
3. Tsekani msapha wamadzi
4. Tsekani zotsekera ndi kutsegulira za biogas

(OM6)

► MADZI OPEZEKA MU PAIPI YA GASİ

KALENDALA

	1	2	3	4		
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30	31	

Tsiku lililonse

✓ Muziona paipi yoonekera maki ngati mwakhazikika madzi ndipo muziwachotsa nthawi ndi nthawi potukula paipyi.

Madzi okhazikiwao n'kupita kwa nthawi atha kutsekereza gasi.

(TS1)



KUSINTHA FILUTA



WAYA WANGATI
THONJE akhoza
kugulidwa
m'dera lanu

1	2	3	4
5	6	7	8
12	13	14	15
19	20	21	22
26	27	28	29
30	31		

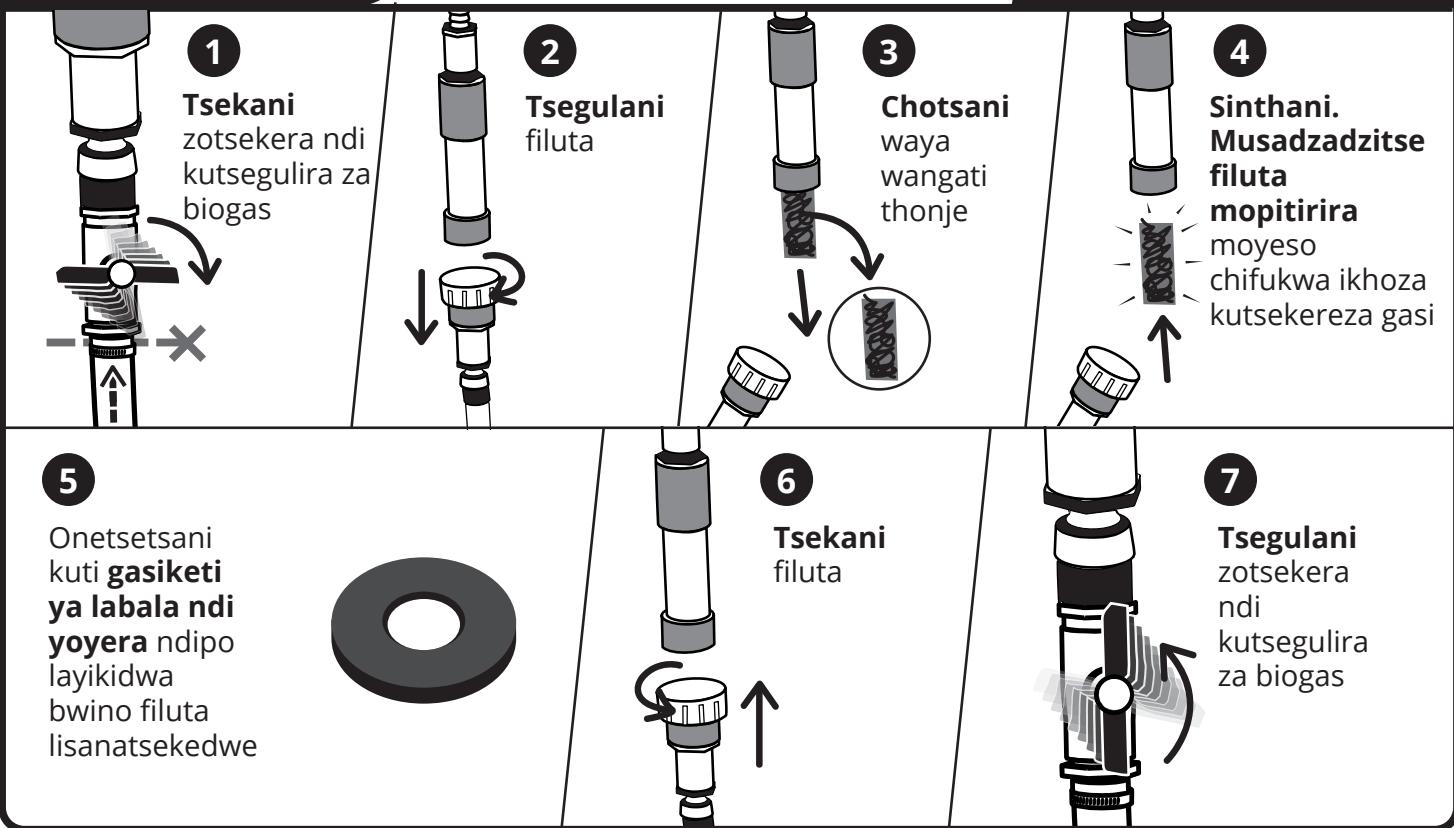
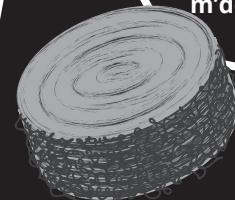
Masabata awiri
aliwonse

Zizindikiro zoonetsa kuti **waya wa ngati thonje** mu filuta akuyenera **kusinthidwa**:

- Biogas wopita kukhitchini **wachepa**,
- Biogas akumakhala ndi **fungo loipa**,
- **Madzi akuda** kutuluka mu filuta.

Pamene **mwaona bwinobwino** waya wangati thonje:

- Kodi wayayo wasowa/watha?
- Wada kwambiri komanso wafufuma.



KUONA NGATI PAIPI YA GASI IKUDONTCHA

1	2	3	4
KALENDALA			
Kamodzi pa chaka			




Kagwiritsidwe ntchito ka feteleza wamadzi

Kukonza nthaka musanadzale:

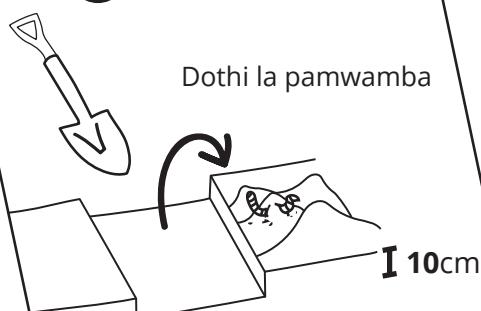


Thirani mpaka **malita 20** a feteleza wamadzi pamalo okula mita imodzi m'litali ndi m'lifupi (kapena sitepe imodzi iliyonse), kenako sakanizani fetelezayo ndi dothi.

Dikirani nthakayo kwa masiku awiri musanadzalepo mbewu (pakati pa masitepe atatu kapena anayi).

1 CHOTSANI

Dothi la pamwamba



3 MADZI

Wonjezerani madzi

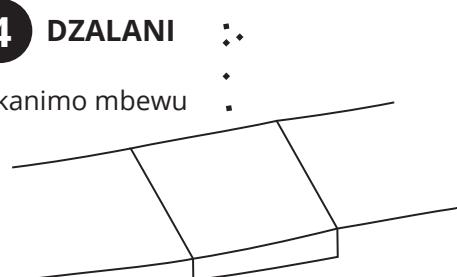


2 SAKANIZANI NDI KUZISIYA

Gawo limodzi la feteleza wamadzi: gawo limodzi la dothi lochotsedwa

4 DZALANI

Ikanimo mbewu



Kuthira feteleza ku mbewu ndiponso ndiwo zamasamba

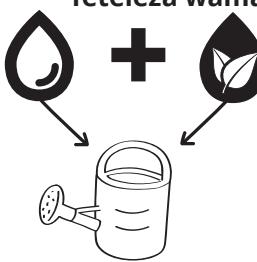
M'nyengo za duwa, M'nyengo za duwa, sungunulani gawo limodzi la feteleza wamadzi ndi gawo limodzi la madzi. Sumuyenera kusungunula feteleza wanu m'nyengo za mvula.

Feteleza wosungunula: Thirani malita oyambira awiri mpaka 10 a feteleza wosungunira pamalo aakulu mita imodzi m'litali ndi mita imodzi m'lifupi (kapena pa sitepe liliyonse).

Feteleza wosasungunula: Thirani feteleza woyambira lita imodzi mpaka 5 pamalo aakulu mita imodzi m'litali ndi mita imodzi m'lifupi (kapena pa sitepe liliyonse).

1 SAKANIZANI

Sakanizani **gawo limodzi la madzi:** gawo limodzi la feteleza wamadzi



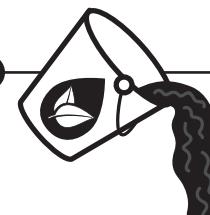
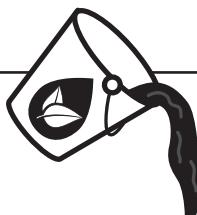
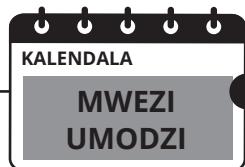
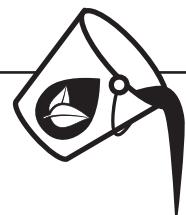
2 THIRANI

Ikani feteleza wamadzi wosungunula



KUSASINTHASINTHA KWA FETELEZA WAMADZI

Kudyetsera tsiku lililonse **KUKUYAMBA**



Pa miyezi iwiri yoyambira, feteleza wamadzi:

- amakhala wamadzimadzi kwambiri
- akhoza kumadunkha
- akhoza kukopa udzudzu

Feteleza wamadzi **adzakhala waphalaphala m'kupita** kwa nthawi



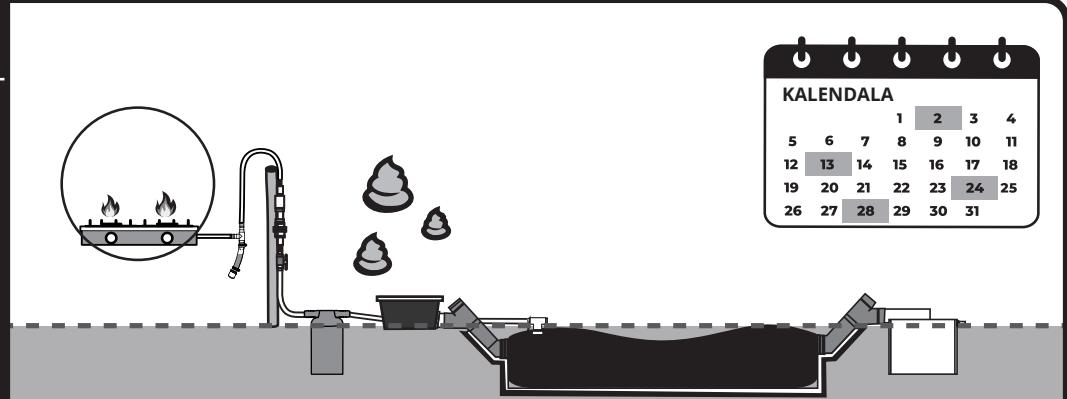
Pezani phindu lalikulu ndi digester yanu

NTHAWI YODYETSEREA



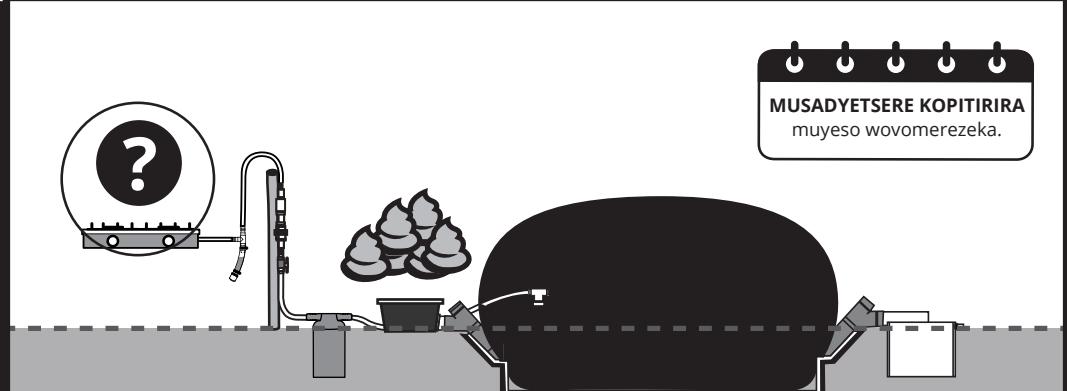
KUDYETSEREA KWA MWA APO NDI APO:

- Digester sikudyetseredwa mokwanira
- Moto wochepa



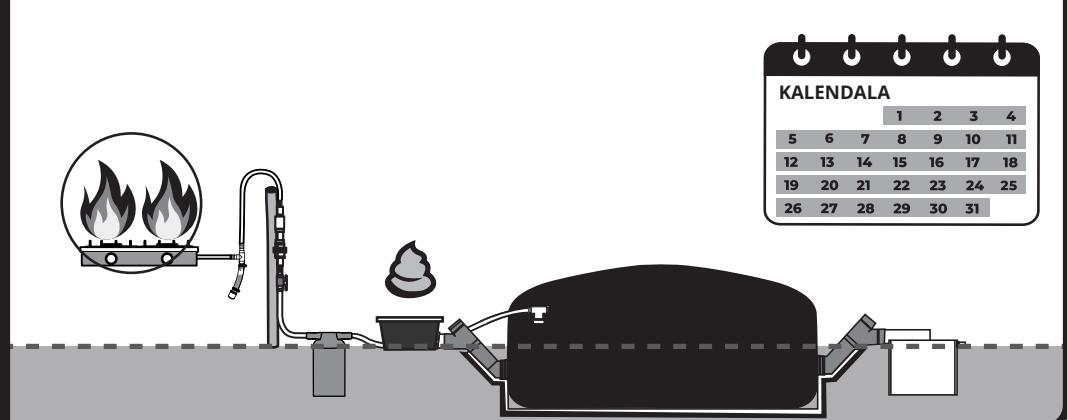
KUDYETSEREA KOPITIRIRA MUYESO:

- Digester ndi yodzaza kwambiri ndi CO₂ ndipo ikusowekera CH₄
- PALIBE moto

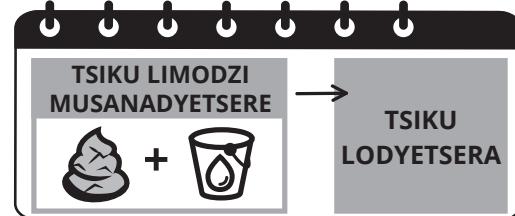


KUDYETSEREA KOYENERERA:

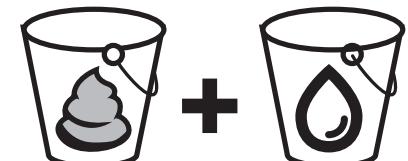
- Digester yochita bwino
- Moto woyaka wabwino



NDOWE ZOUmA



1. Tsiku LIMODZI musanadyetsere: fewetsani mlingo umodzi wa ndowe mubigili, kenako thiranimo madzi ndi kutakasa kuti ndowezi zikhale zaphalaphala.

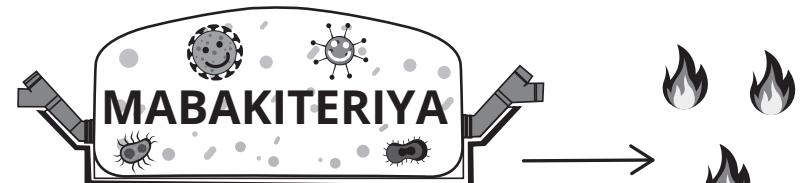


**2. Pa nthawi yodyetsera,
sungunulani madzi
moyenerera** (mlingo umodzi wa ndowe za ng'ombe ndi mlingo umodzi wa madzi).



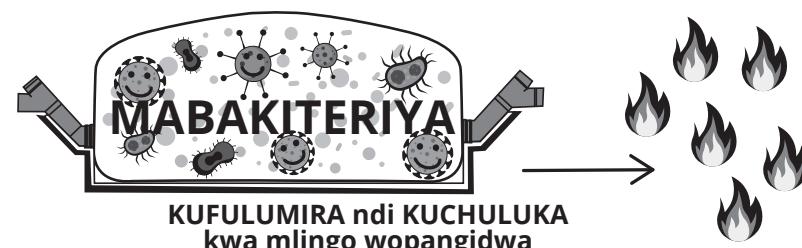
KUTENTHA NDI KUZIZIRA
KUMAKHUDZA KAPANGIDWE KA GASI
KOMANSO FETELEZA MU BIODIGESTER

Nyengo IKAZIZIRA KWAMBIRI
biogas amapangidwa
mchedwa komanso
amakhala wochepa.



KUCHEDWA ndi KUCHEPA kwa mlingo wopangidwa

Nyengo ikakhala
YOTENTHA, mabakiteriya
amapanga biogas **wambiri**
komanso mwachangu.

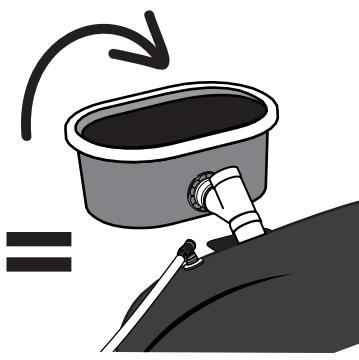


KUFULUMIRA ndi KUCHULUKA
kwa mlingo wopangidwa

KUBWEZERA
KWA FETELEZA
WAMADZI MU
DIGESTER

Zimenezi
zimathandiza kuti
thanki izigwira bwino
ntchito m'madera
ozizira kapena
m'nyengo yozizira
ndipo zimathandizira
kuchepetsa madzi
ogwiritsidwa ntchito.

BWEZERETSANI FETELEZA
WAMADZI MU DIGESTER
TSIKU LILILONSE:



1 Mlingo umodzi **feteleza**
wamadzi (wokhala ndi
zinthu zogwirana zochepa
kwambiri)

1 Mlingo umodzi
wa **manyowa**

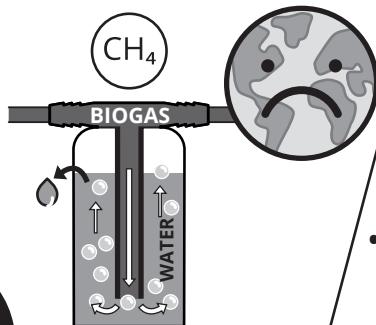
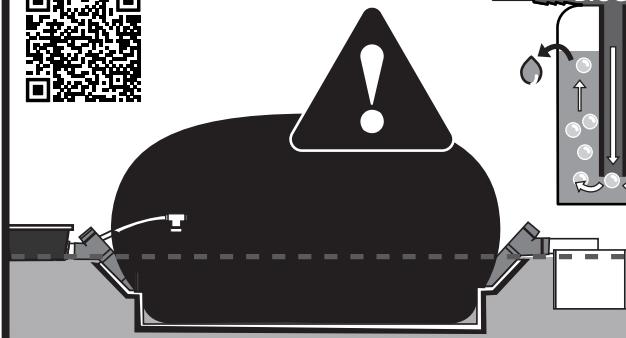
1 Mlingo umodzi
wa **madzi**

MUSALOLE KUTI
BIOGASI WANU
AWULUKE

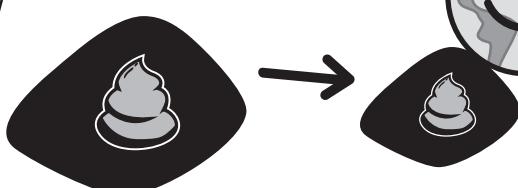
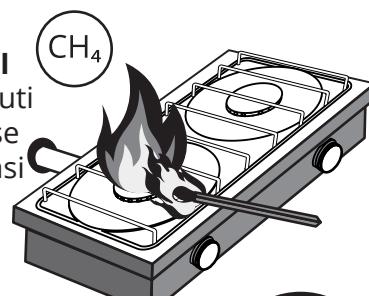
(TS10)



Ngati digester yanu ili yokhuta
kwambiri ndipo popumira mpweya
(PRV) pakuwira:



- **YATSANI SITOVU** kuti mugwiritsse ntchito gasi wanu
- **CHEPETSANI** kudyetsera

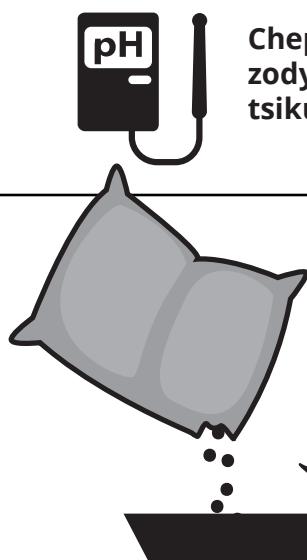




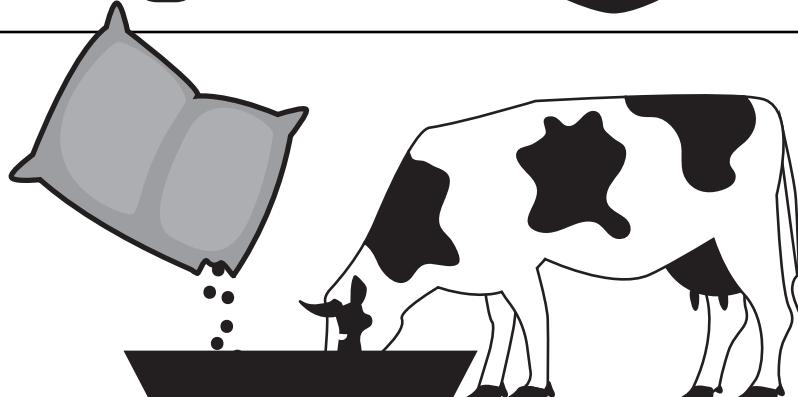
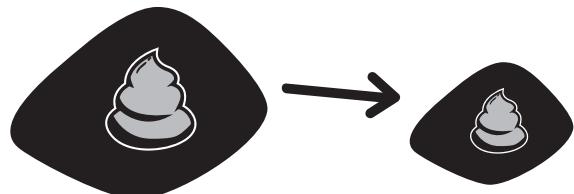
► CHAKUDYA CHA ZIWETO

Ngati ng'ombe zanu zikudya chakudya chabwino choonjezera, **ndowe zidzakhala zabwino kwambiri** ndipo zidzapangitsa kuti **asidi woononga akhale wambiri mu digester.** Chepetsani pang'ono kudyetsera ngati mukugwiritsira ntchito ndowe zachoncho!

WAMBIRI



Chepetsani zodyetsera tsiku lililonse



Masipeyala

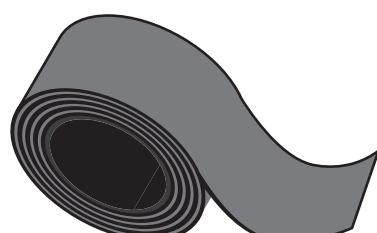
Kusintha WAYA WA NGATI
THONJE: kamodzi pa masabata awiri aliwonse kapena pamwezi.
Mutha kugula wayayu m'dera lanu lomwelo.



Kusintha PAIPI YOFEDA
YOONEKERA MKATI: kamodzi pa zaka ziwiri kapena zitatu zilizonse.
Lankhulanu ndi a Sistema.bio ngati mukufuna paipi yosinthira.



TEPI WOMATIRA yemwe mungagwiritsa ntchito **pomata mongoyembekezera** digester yanu yikabowoka.





Zokhudza thanki/digester

GAWO LA CHIPANGIZO	CHIPANGIZO	ZOKHUDZA CHINTHU
Thanki yodyetsera	HDPE	Onani chitsanzo cha digester
Thanki	LLDPE	Onani chitsanzo cha digester
Thanki yafeteleza wamadzi	HDPE	Onani chitsanzo cha digester
Popumira mpweya	HDPE ndi UPVC	6" dayamita, 20 mbar mphamvu ya mpweya
Chotsekera ndi kutsegulira	UPVC	1" dayamita
Filuta ya biogas	PVC	2" dayamita
Paipi ya gasi yomwe ndi yofewa komanso yoone-keria mkati	UPVC	1" dayamita
Paipi ya gasi	HDPE	1" dayamita
msampha wa madzi	ABS ndi UPVC	1" dayamita
Sitovu yokhala ndi malo amodzi ophikira (ngati ili yofunika)	Aluminiyamu wolimba	7 x 45 x 10 cm (h x l x w)
BioStove	Kapangidwe: chopangidwa ndi chitsulo chosachita dzimbiri kapena chokutidwa ndi chitsulo cholimbirapo Sitovu: Aluminiyamu wolimba	Sitovu yophikira: 12 x 68.5 x 38 cm (h x l x w) BioStove 2: 19 x 58 x 36 cm (h x l x w)

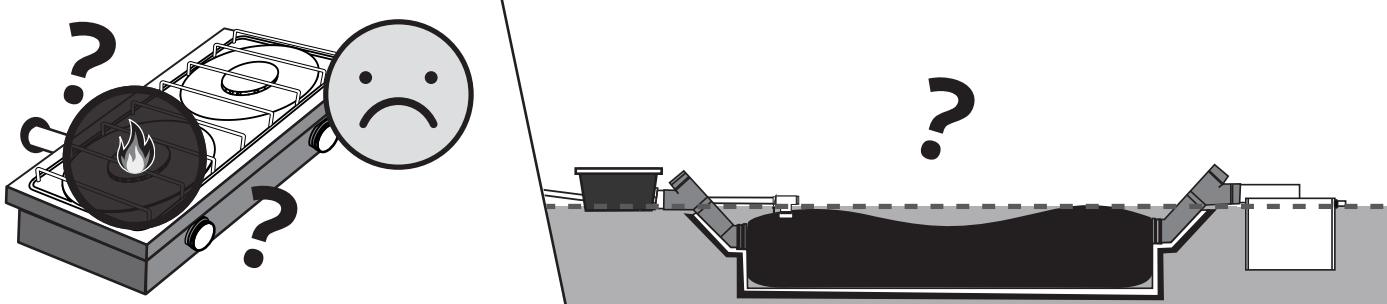
Kukula kwa digester	Kulemera koyerekezerakwa zinthu zonse pamodzi	Kakulidwe kwa thanki yodyetsera	Kachulikidwe ka feteleza wamadzi mu digester	Masungidwe a gasi mu digester	Kakulidwe ka thanki yafeteleza wamadzi	Kukula kwa malo ofunikira, m'litali * m'lifupi (osawerengera thanki ya feteleza wamadzi)
	kg	Ma lita	m3	m3	m3	m * m
Sistema 6	67	110 L	4	2	1	5 * 3.6
Sistema 8	93	110 L	5.5	3	2	6 * 3.6
Sistema 12	109	160 L	8	4	2	7 * 3.6
Sistema 16	137	160 L	11	6	4	9 * 3.6
Sistema 20	163	160 L	15	8	4	11 * 3.6
Sistema 30	219	160 L	22.5	12	8	15 * 3.6
Sistema 40	257	160 L	30	15	8	19 * 3.6



Zoyenera kuchita pothana ndi mavuto mwachangu

VUTO:

- Biogas wanga ndi wosakwanira kuphikira
- Mu BioStove mwanga mulibe biogas, ndipo digester yanga ndi yophwera!



- **Kodi mumapaipi olowetsera ndi kutulutsira zinthu muli madzi okwanira?** Onetsetsani kuti ndizodzadza n'cholinga choti biogas asamatuluke. Onani chigawo chakuti "**Kulumikiza biodigester**" "Thirani madzi mu thanki kufikira atafika polowera ndi potulukira." pa tsamba 10. Makanema: I3, I5.
- **Kodi mwatsiriza kudyetsera kwanu koyamba?** Onani chigawo chakuti "**Kulumikiza biodigester**", "Kudyetsera koyamba" pa tsamba 11. kanema: OM7.
- **Kodi papita nthawi yokwanira bwino kuchokera pomwe munadyetsera koyamba?** Onani chigawo chakuti "**Kulumikiza biodigester**", "**DIKIRANI KUTI THANKI IFUFUME**" pa tsamba 13.
- **Kodi mukutsatira malangizo okhudzana ndi kudyetsera?** Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "**Kusamalira digester yanu**" pa tsamba 14 ndiponso "**Pezani phindu lalikulu ndi biodigester**", "**NTHAWI YODYETSER**" pa tsamba 22. Makanema: OM7, OM8.
- **Kodi potsekera ndi kutsegulira mpweya ndi podzadza ndi madzi?** Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "**POPUMIRA MPWEYA**" pa tsamba 19. Makanema: OM2, O&M1.
- **Kodi zotsekera ndi kutsegulira za BioStove, pa msampha wa madzi kapena filuta ya biogas zinali zotseguka?** Zitsekeni! Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "**MOTO WOYAMBA WA BIOGAS**" pa tsamba 18, "**ONANI PA MSAMPHA WA MADZI**" pa tsamba 19 ndiponso "**KUSINTHA FILUTA**" pa tsamba 20. Makanema: OM6, TS12, OM5.
- **Kodi pali gasi akutuluka pamalo ena?** Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "**KUONA NGATI PAIPI YA GASI IKUDONTCHA**" pa tsamba 20.
- **Nyengo yozizira, nyengo ya mvula?** Mutha kubwezeretsa feteleza wamadzi mu thanki pofuna kuti biodigester iziwira bwino ntchito kwambiri m'nyengo yozizira. Onani chigawo chakuti "**Kulitsani phindu la biogester**", "**KUTENTHA NDI KUZIZIRA KUMAKHUDZA KAPANGIDWE KA GASI KOMANZO FETELEZA MU BIODIGESTER**" pa tsamba 23.
- **Kodi malo oyatsapo moto a sitovu ndi BioStove zinaikidwa m'zipinda zosiyana?** Onani ngati wina wake akugwiritsa ntchito biogas!

Ngati biogas wanu akupangidwabe wochepa: LANKHULANI NDI TEKINISHANI WANU!



VUTO:

- Mu BioStove yanga mulibe biogas kapena sikuyaka ndipo digester yanga ndi yakuphwa!



• **Kodi mwaika chinthu cholemera pa digester yanu?**
Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "IKANI ZINTHU ZOLEMERA PA THANKI KUTI MOTO UKHALE WAMPHAMVU" pa tsamba 18. kanema: TS5.

• **Kodi zotsekera ndi kutsegulira gasi zinali zotseka?** Zitseguleni! Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu" "Muzigwiritsa ntchito mphamvu ya gasi amene mwapanga ndipo samalani paipi yanu ya biogas nthawi zonse!" pa tsamba 18. Makanema: OM3, OM3bis, OM4.

• **Kodi mukuchotsa madzi kawirikawiri mu msampha wa madzi?** Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "ONANI PA MSAMPHA WA MADZI" pa tsamba 19. kanema: TS3.

• **Kodi paipi yanu ya biogas ndi yokhwefuka?** Madzi akhoza kukhazikika mupaipi ya biogas m'malo amene paipiyo ndi yokhwefuka ndipo zingachitse kuti biogas azilephera kuyenda! Tukulani paipi ya gasiyo n'cholina choti madziwo apite kumene kuli msampha wa madzi kapena kumalo opumira mpweya. Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "MADZI OPEZEKA MU PAIPI YA GAS!" pa tsamba 19. Makanema: TS1, TS6.

• **Kodi waya wa ngati thonje mu filuta ya biogas akutsekereza kayendededwe ka biogas?**

Tsegulani filuta ndi kusolola waya wangati thonje. Gwiritsani ntchito kamtengo kuti mutsimikizire kuti mifikatimo simunatsalire waya wakale wangati thonje. Yesani kuyatsa BioStove kuti mugwiritsa ntchito gasi! Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "KUSINTHA FILUTA" pa tsamba 20. kanema: OM5.

• **Kodi paipi ya gasi ndi yopindika pena pake?** Iwoneni bwino kwambiri paipi ya gasi ndi kutsimikiza kuti palibe pena pake pali potchingika.

• **Ngati malo amodzi mwa malo awiri ophikira a BioStove sakuyaka,** n'kutheka kuti popumira mpweya patsekeka. Itanani tekinishani wanu!

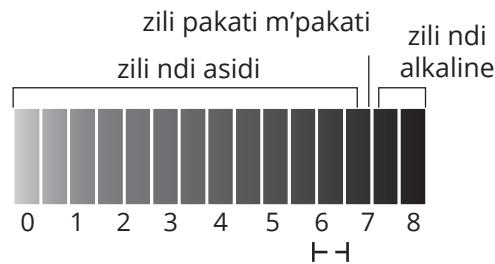
• **Kodi mukudyetsera digester yanu mopitirira moyezo?** Onani ku chigawo cha "Pezani phindu lalikulu ndi biogester", "NTHAWI YODYETSER" pa tsamba 22. Gwiritsani ntchito chipangizo choyezera mlingo wa pH kuti moyeze pH imene ili mu feteleza wamadzi yemwe mwamutenga kupaipi yotulutsira zinthu (chonde tsatirani malangizo okhudza kuyeza pH). Ngati mlingo wa pH mufeteleza wamadzi ndiwotsika ndipo mukupitiriza kudyetsera digester yanu, zikhoza kuchititsa mabakiteriya kuti asamapange biogas: carbon dioxide wochuluka zedi koma methane wochepa kwambiri.

Ngati biogas wanu akupangidwabe wochepa: LANKHULANI NDI TEKINISHANI WANU!



VUTO:

- Asidi wochulukirapo:
pH 6 mpaka 6.5



1. Siyani kudyetsera thanki ndi **kuchotsa chilichonse** mu digester ya biogas potsegula popumira mpweya.

2. Gunyuzani digester bwinobwino. kanema: OM13.

3. Isiyeni kwa masiku atatu kapena mpaka pamene idzapopeke bwinobwino.

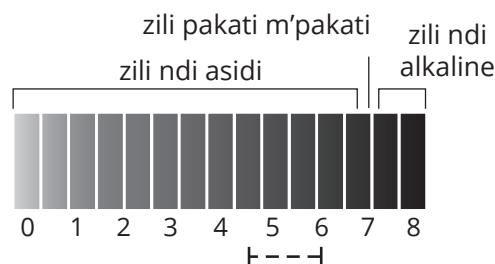
4. Yesani kuyatsa sitovu ya biogas.

5. Ngati gasi sakuyaka, bwerezani kuyambira pa ndondomeko yoyamba.

Ngati biogas yanu siikuyakabe: LANKHULANI NDI TEKINISHANI WANU!

VUTO:

- Asidi wochuluka kwambiri:
pH 4.5 mpaka 6



1. Siyani kudyetsera thanki ndi **kuchotsamo** biogas yense.

2. Gunyuzani digester bwinobwino. kanema: OM13.

3. Pungulani zinthu mu digester mpaka zitafika pa hifu.

4. Zadzaninso digester ndi:
A) madzi osakaniza ndi feteleza wamadzi wochokera mu digester yomwe ikugwira ntchito
B) madzi osakaniza ndi ufa wa miyala ya laimu wokwana 5 mpaka 10kg ngati ili Sistema 6 (muziwonjezera kuti zigwirizane ndi kukula kwa digester).

5. Isiyeni kwa nthawi yoyambira sabata imodzi mpaka masabata atatu, kapena mpaka pamene idzafufume bwinobwino.

6. Yesani kuyatsa BioStove.

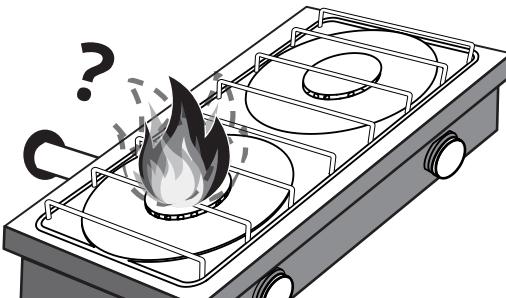
7. Ngati gasi sakuyaka, chotsani yabiogas mu digester pogwiritsa ntchito popumira mpweya ndipo isiyeni kwa nthawi yoyambira sabata imodzi mpaka masabata atatu kapena mpaka pamene idzafufume bwinobwino n'kuyamba kupanga gas woyaka.

Ngati biogas yanu siikuyakabe: LANKHULANI NDI TEKINISHANI WANU!



VUTO:

- Moto wa pa BioStove yanga ukuthimathima



Mwina muli madzi amene akhazikika pena pake mu paipi ya gasi.

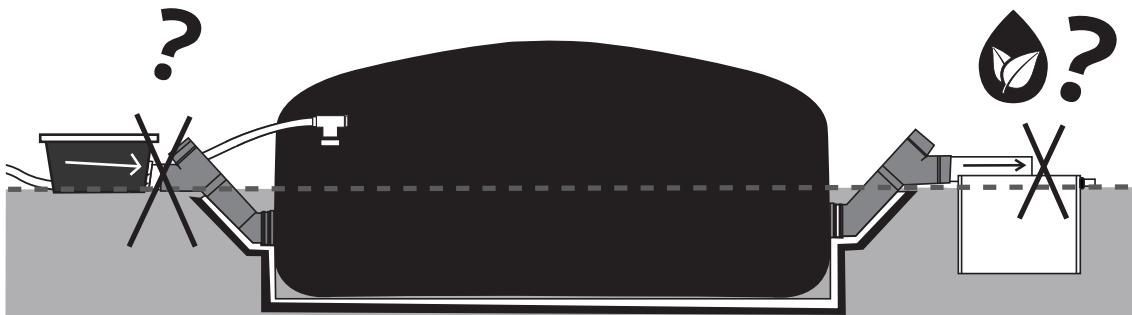
- **Kodi paipi yanu ya biogas ndi yokhwefuka?** Madzi angakhazikike m'malo okhwefuka a paipi ya biogas n'kumalepheretsa biogas kuyenda bwinobwino! Tukulani paipi ya gasiyo n'cholina choti madziwo apite kumene kuli msampha wamadzi kapena kumalo opumira mpweya.
Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "**MADZI OPEZEKA MU PAIPI YA GASI**" pa tsamba 19. Makanema: TS1, TS6.

- **Kodi mukuchotsa madzi kawirikawiri mu msampha wa madzi?**
Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "**ONANI PA MSAMPHA WA MADZI**" pa tsamba 19. Makanema: TS3, OM6.

Ngati moto wa pa sitovu yanu ukuthimathimabé: LANKHULANI NDI TEKINISHANI WANU!

VUTO:

- Feteleza wamadzi sakulowa mu digester
- Feteleza wamadzi sakutuluka mu digester



- **Ngati feteleza wanu wamadzi amatuluka pokhapokha digester yanu ikafuluma ndiye kuti palibe vuto lilionse!**
- **Chotsani zinthu zimene zatsekereza mapapi olowetsera** ndi kutulutsira zinthu mu digester monga zinthu zogwirana / zoundana zomwe zingachitse kuti biogas azilephera kuyenda bwino. Gwiritsani ntchito kamtengo kofewa (monga nsungwi) kuchotsa zomwe zatsekereza paipi ndipo mungalowetse kamtengoko pamalo olumikizira a Y. kanema: TS11.

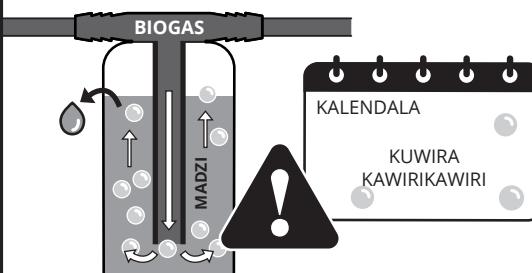
- **Kodi paipi yolowetsera zinthu ili m'munsi poyerekezera ndi paipi yotulutsira zinthu?**
Kwezekani pang'ono thanki yodyetseramo poika miyala kapena dothi pansi pake.

Ngati feteleza wamadzi sakuyendabe: LANKHULANI NDI TEKINISHANI WANU!



VUTO:

- Pamalo potsekera ndi kutsegulira mpweya wanga pakumawira kawirikawiri!



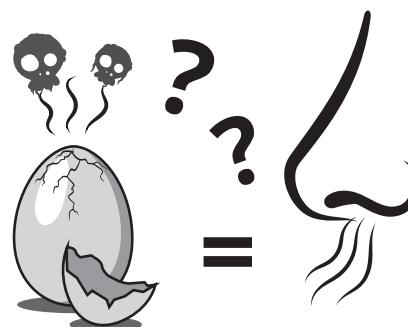
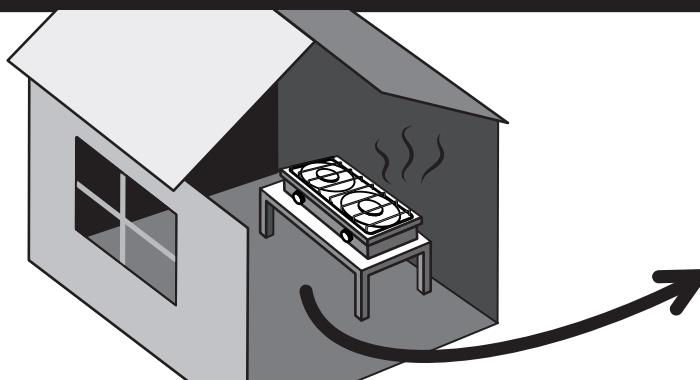
- **Kodi mukumaonetsetsa kuti popumira mpweya ndi podzadza ndi madzi nthawi zonse?** Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "POPUMIRA MPWEYA" pa tsamba 19. Makanema: OM2, O&M1.
- **Mwina mukupanga biogas wochuluka mopitirira muyezo!** Chonde yatsani sitovo kuti mugwiritse ntchito gasi woonjezerayo kapena mungatereke madzi pa

sitovuyo! Ngati imawira nthawi ndi nthawi, chepetsani kudyetsera mwapang'onopang'ono. Onani chigawo chakuti "**Kulitsani phindu la biogester**", "MUSALOLE KUTI BIOGASI WANU AWULUKE" pa tsamba 23. kanema: TS10.

Ngati digester wanu apangabe biogas wopitirira muyezo: LANKHULANI NDI TEKINISHANI WANU!

VUTO:

- Kukhitchini kukumveka fungo la gasi lofanana ndi la mazira owola



- **Kodi fungolo likumamveka mukamayatsa sitovo yanu yophikira?** Ngati ndi choncho, musamachedwe kuyatsa sitovuyo mukangotsegula gasi. Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "IKANI ZINTHU ZOLEMERA PA THANKI KUTI MOTO UKHALE WAMPHAMVU" pa tsamba 18. Makanema: OM11, OM12.

- **Kodi mukusintha pafupipafupi waya wa ngati thonje mu filuta yanu?** Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "KUSINTHA FILUTA" pa tsamba 20. kanema: OM5.

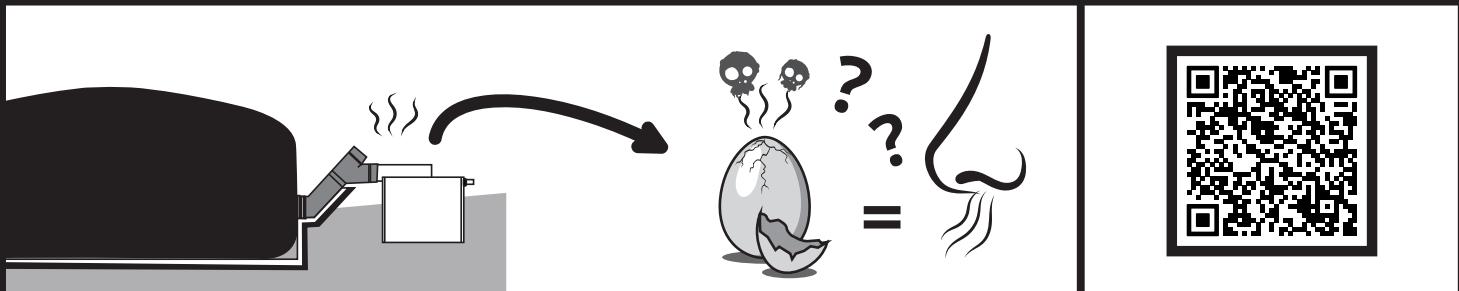
- **Kodi zotsekera ndi kutsegulira gasi za sitovu yophikirayo, misampha ya madzi kapena filuta ya biogas zinali zotseguka kapena zosatseka bwino?** Zitsekeni! Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "MOTO WOYAMBA WA BIOGAS" pa tsamba 18, "ONANI PA MSAMPHA WA MADZI" pa tsamba 19 ndiponso "KUSINTHA FILUTA" pa tsamba 20. Makanema: OM6, TS12, OM5.

- **Kodi pali gasi akutuluka pamalo ena?** Onani chigawo chakuti "Mmene mungagwiritsire ntchito zipangizo zanu", "KUONA NGATI PAIPI YA GASI IKUDONTCHA" en la pa tsamba 20 ndiponso "Chitetezo", "Biogas" en la pa tsamba 8.

Ngati mukumvabe kununkha kwa biogas mukhitchini mwanu: LANKHULANI NDI TEKINISHANI WANU!



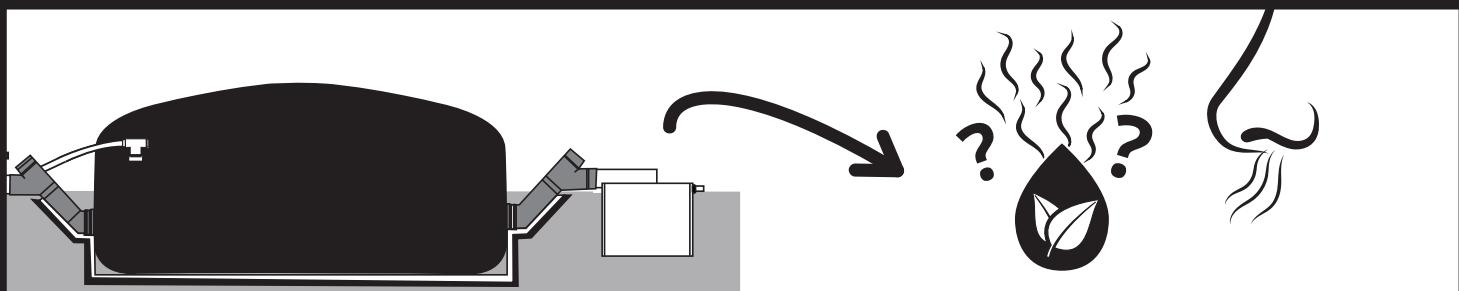
VUTO: • Fungo la gasi lofanana ndi la mazira owola likumveka pafupi ndi digester



- **Kodi mukutha kuona madzi mumapaipi olowetsa ndi kutulutsa zinthu?** Onetsetsani kuti mapaiipo ndi odzadza n'cholinga choti biogas asathe kutuluka. Onani chigawo chakuti "**Kulumikiza biodigester**" "Thirani madzi mu thanki kufikira atafika polowera ndi potulukira." pa tsamba 20. Makanema: I3, I5.
- **Kodi potsekera ndi kutsegulira mpweya ndi podzadza ndi madzi?** Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "POPUMIRA MPWEYA" pa tsamba 19. Makanema: O&M1, OM2.

- **Kodi pali gasi akutuluka pamalo ena? Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "KUONA NGATI PAIPI YA GASIKUDONTA" pa tsamba 20.**
- **Kodi filuta ya biogas wanu ndi yomanga bwino ndi gasiketi filuta?** Onani chigawo chakuti "**Mmene mungagwiritsire ntchito zipangizo zanu**", "KUSINTHA FILUTA" pa tsamba 20. kanema: OM5.
- **Kodi paipi yofewa yoonekera mkatyolumikiza digester ndi filuta yabowoka?** Itanani tekinishani wanu!

VUTO: • Feteleza wanga wamadzi akununkha!



- **Kodi mukudyetsera digester yanu mopitirira muyezo?** Onani ku chigawo cha "**Pezani phindu lalikulu ndi biogester**", "NTHAWI YODYETSER" pa tsamba 22. Gwiritsani ntchito chipangizo choyezera mlingo wa pH kuti muyeze pH imene ili mu feteleza wamadzi yemwe mwamutenga kupaipi yotulutsira zinthu (chonde tsatirani malangizo okhudza kuyeza pH). Ngati mlingo wa pH mufeteleza wamadzi ndiwotsika ndipo mukupitiriza kudyetsera digester yanu, zikhoza

kuchititsa mabakiteriya kuti asamapange biogas: carbon dioxide wochuluka zedi koma methane wochepa kwambiri.

- **Kodi mu digester yanu mukudyetseramo zinalala zina zosachedwa kuolerana zosiyana ndi ndowe?** Zinalala zina zimasiyana mmene zingagaidwire ndipo pafunika kudyetsera pa mlingo woyenera! Lankhulanu ndi tekinishani wanu.



- **Choikamo** zipangizo zanu za biogester chitha **kugwiritsidwa ntchito kangapo.** Tikukulimbiksani kuti mupite nacho kumalo okonza zoikamozi kuti zigwiritsidwenso ntchito omwe ali pafupi ndi kumene mumakhala **kuti akakukonzereni kapena akupatseni choikamo china.**
- **Waya wa ngati thonje** akhoza **kutayidwa** ku dzala kapena kuikidwa **mu manyowa kuti awonjezeremo iron ndi sulphur -koma amafunika kumunyenyanyenya** kaye musanaike!
- **Zaka 20 za umoyo wa digester yanu zikatha** ndipo sikuthanso kugwira ntchito, **tengani zipangizo zake ndi kupita nazo ku malo akwanuko komwe angathe kuzigwiritsa ntchito popanga zipangizo zina.**
- Ngati **mukufuna kudziwa zambiri zokhudza malo ogwiritsa ntchito zinthu zakale pokonza zatsopano**, khalani omasuka kutiimbira foni.



Zoyenera kukumbukira

Dzina la tekinishani:

Tsiku lolumikiza:

Mtundu wa
zinyalala:

Mlingo wodyetsera
tsiku lililonse:

Kusungunula:

Nambala yodziwikitsa
chinthus:



Mawu owonjezera





Maadiresi ndi manambala a foni

ADIRESI/NAMBALA YA FONI YA WOTHANDIZA MAKASITOMALA WA KU SISTEMA.BIO:

Dzina:

Foni:

Adiresi ya imelo:

<https://sistema.bio/contact-us/>

**Tsiku komanso siginecha kuchokera kwa
ophunzitsidwa kuvomera kuti ALANDIRA
MAPHUNZIRO:**

KUTI MUDZIWE ZAMBIRI, PITANI PA:
www.sistema.bio
www.ecogenmw.com

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EcoGen CONTACT DETAILS

Address: EcoGen Limited, P.O. Box 2004, Lilongwe

Location: Area 1, Falls Estate

Customer Care #: 0980647660/ 0880647660



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